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✓ PERFORMANCE CHARACTERISTICS OF AUTOMOTIVE ENGINES
IN THE UNITED STATES

Third Series - Report No. 12
1978 Ford 140 CID (2.3 Liters), 2V

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W.F. Marshall

U.S. DEPARTMENT OF ENERGY
BARTLESVILLE ENERGY TECHNOLOGY CENTER
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SEPTEMBER 1980
INTERIM REPORT



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16. Abstract Experimental data were obtained in dynamometer tests of a 1978 Ford 140 CID engine to determine fuel consumption and emissions (hydrocarbon, carbon monoxide, oxides of nitrogen) at steady-state engine operating modes. The objective of the program is to obtain engine performance data for estimating emissions and fuel economy for varied engine service and duty. The intent of the work is to provide basic engine characteristic data required as input for engineering calculations involving ground transportation.			
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PREFACE

This report, prepared by the U.S. Department of Energy, Bartlesville Energy Technology Center for the U.S. Department of Transportation, Transportation Systems Center, Energy Technology Branch, Cambridge MA, presents results of experimental work to obtain information on performance characteristics of an engine used in automobiles sold in the United States.

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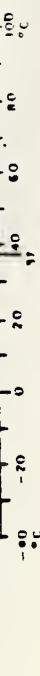
James A. Kidd, Jr. of the U.S. Department of Transportation, Transportation Systems Center, is the technical monitor.

METRIC CONVERSION FACTORS

Approximate Conversions to Metric Measures

Symbol	When You Know	Multiply by	To Find	Symbol	When You Know	Multiply by	To Find	Symbol	When You Know	Multiply by	To Find
<u>LENGTH</u>											
in	inches	.75	centimeters	mm	millimeters	.004	inches	in	inches	inches	in
ft	feet	.30	centimeters	cm	centimeters	.04	feet	ft	feet	feet	ft
yd	yards	.9	meters	m	meters	.33	yards	yd	yards	yards	yd
m	miles	1.6	kilometers	km	kilometers	1.1	miles	mi	miles	miles	mi
<u>AREA</u>											
in ²	square inches	.65	square centimeters	cm ²	square centimeters	0.016	square inches	in ²	square inches	square inches	in ²
ft ²	square feet	.009	square meters	m ²	square meters	.17	square feet	ft ²	square feet	square yards	ft ²
yd ²	square yards	.09	square meters	m ²	square meters	.04	square yards	yd ²	square yards	square miles	yd ²
mi ²	square miles	2.6	square kilometers	km ²	square kilometers	2.6	square miles	mi ²	square miles	acres	mi ²
m ²	acres	0.4	hectares	ha	hectares	10,000 m ²	acres	m ²	acres	hectares	m ²
<u>MASS (weight)</u>											
oz	ounces	.28	grams	g	grams	.0035	ounces	oz	ounces	grains	oz
lb	pounds	.45	kilograms	kg	kilograms	.22	pounds	lb	pounds	short tons	lb
	short tons (2000 lb)	.9	tonnes	t	tonnes	1.1	short tons		short tons	short tons	
<u>VOLUME</u>											
ts	teaspoons	.6	milliliters	ml	milliliters	.001	fluid ounces	fl oz	fluid ounces	fluid ounces	fl oz
tbsp	tablespoons	15	milliliters	ml	milliliters	2.1	fluid ounces	ts	fluid ounces	fluid ounces	ts
fl oz	fluid ounces	30	liters	l	liters	1.06	quarts	qt	quarts	quarts	qt
c	cups	.24	liters	l	liters	.026	gallons	gal	gallons	gallons	gal
pt	pints	.47	liters	l	liters	.35	cubic feet	cu ft	cubic feet	cubic feet	cu ft
qt	quarts	.95	liters	l	liters	1.3	cubic inches	cu in	cubic inches	cubic inches	cu in
gal	gallons	3.6	cubic meters	m ³	cubic meters	3.6	temperature (exact)	°C	temperature (exact)	°F	°C
yd ³	cubic feet	0.03	cubic meters	m ³	cubic meters	0.03	°C	°F	°Fahrenheit	°Fahrenheit	°C
	cubic yards	0.76	cubic meters	m ³	cubic meters	0.76	°F	°C	°Fahrenheit	°Fahrenheit	°C
<u>TEMPERATURE (exact)</u>											
°C	Celsius	9/5 (from 0 to 120)	Fahrenheit	°F	Fahrenheit	5/9 (from -40 to 212)	Celsius	°C	Celsius	°Fahrenheit	°C
	°Fahrenheit	5/9 (from -40 to 212)	subtracting 32°		°Fahrenheit	9/5 (from -40 to 212)	°Celsius	°C	°Fahrenheit	5/9 (from -40 to 212)	°C

From "A Manual of Mathematics," by George E. Martin, 1934, page 175. Used by permission of the author and publisher.



1. INTRODUCTION

The objective of this program is to obtain engine performance data for estimating fuel economy and emissions for varied engine service and duty. The intent of work done at the Bartlesville Energy Technology Center is to provide basic engine characteristic data required as input for engineering calculations of fuel consumption and emissions involving ground transportation.

The data acquired from tests of a 1978 Ford 140-CID engine are presented in this report. Ford uses the 140-CID engine as equipped in a Pinto which is in the 2,750 lb inertia weight class. The engine as equipped is intended for use in a California vehicle with automatic transmission. The test results are sufficient to establish steady-state maps for fuel consumption and emissions (carbon monoxide, unburned hydrocarbon, and oxides of nitrogen) over the entire operating range of the engine.

2. ENGINE TEST REPORT

The engine test setup included a complete engine (SAE definition) coupled to an eddy-current dynamometer. A cooling tower was used in the place of the fan and radiator. The alternator was included but was not wired into the engine's electrical system.

The emission control system consists of a dual catalytic converter (the upstream half of the catalyst is a 3-way catalyst, and the other half is a conventional oxidation catalyst) with feedback control monitoring the exhaust oxygen concentration and controlling the fuel flow to produce a stoichiometric exhaust mixture. The control loop consists of a zirconium dioxide sensor to measure oxygen concentration, an electronic control unit, a vacuum regulator to proportion a vacuum signal to the carburetor, and a carburetor with vacuum modulated main fuel system. The system also includes exhaust gas recirculation and an air-injection system that injects secondary air into the exhaust manifold when the coolant temperature is below 125° F and into the catalyst assembly just ahead of the conventional oxidation catalyst when the coolant temperature is above 125° F. The manufacturer's specifications for the 1978 Ford 140-CID engine are given in Table 1.

Prior to testing, engine break-in consisted of 40 hours of operation at various speeds/load modes representative of normal engine operation. Table 2 contains details of the break-in schedule. A single batch of unleaded regular grade gasoline was used throughout the break-in and tests; a detailed fuel analysis is given in table 3. Engine testing began on November 7, 1978, and ended on December 27, 1978.

During steady-state tests the engine was operated at the following speed/load modes:

Speeds: 1,000; 1,600; 2,200; 2,800; 3,300; 3,900; 4,400;
4,800 rpm

Loads: 0, 10, 25, 40, 60, 75, 90, 100 pct of full load
(0, 10, 25, 60, and 75 pct points were repeated
for all engine speeds)

Idle speed/load modes: 850 rpm -- 0, 10, 15 lb-ft
750 rpm -- 6 lb-ft

Over-speed mode: 5,000 rpm -- 86 lb-ft (wide-open-throttle)

Total number of test modes.....	68
Total number of repeats.....	45
Total number of tests.....	113

The following data were recorded for each test point:

Test number

Data source code (1 = before catalyst, 2 = after catalyst)

Date

Barometric pressure, mm Hg
 Wet bulb temperature, °F
 Dry bulb temperature, °F
 Inlet air temperature, °F
 Speed, rpm
 Torque, lb-ft -- Daytronic strain gauge load cell
 Fuel rate, lb/hr -- Fluidyne positive displacement fuel flow meter
 Ignition timing, °BTC
 Manifold vacuum, in. Hg
 Intake manifold pressure, in. Hg
 CO, pct -- Beckman NDIR
 CO₂, pct -- Beckman NDIR
 O₂, pct -- Beckman polarographic detector
 HC, ppmC -- Custom-built heated flame ionization detector
 NO_x, ppm -- Thermo-Electron chemiluminescent detector
 Oil temperature, °F
 Coolant temperature, °F
 Exhaust temperature, °F
 Exhaust pressure, in H₂O
 Intake manifold temperature, °F

The following equations were used in calculating power, air-fuel (A/F) ratio, absolute humidity, and mass emission rates of carbon monoxide (CO), unburned hydrocarbons (HC), and oxides of nitrogen (NO_x):

1. Partial pressure of water vapor in intake air (millimeters of mercury):

$$P = \exp \left[18.717 - \frac{7308.1}{393 + D} \right]$$

where D = Dew point, °F

2. Absolute humidity (grains moisture per pound dry air):

$$H = \frac{4347.8(P)}{B - P}$$

where B = Barometric pressure, mm Hg

3. Humidity correction factor (dimensionless):

$$K_H = \frac{1}{1 - 0.0047(H - 75)}$$

Note: This factor is used to correct the NO_x mass emission rate to a standard humidity of 75 grains moisture per pound dry air.

4. Hydrogen concentration in raw exhaust (percent):

$$H_2 = \frac{x(CO)(CO + CO_2)}{2(CO + 3CO_2)}$$

where CO = Carbon monoxide concentration (percent)

CO₂ = Carbon dioxide concentration (percent)

x = Fuel hydrogen/carbon atomic ratio

Note: This equation assumes a water-gas shift equilibrium constant:

$$\frac{(CO)(H_2O)}{(CO_2)(H_2)} = 3$$

5. Correction factor for emission concentrations from wet basis to dry basis (dimensionless):

$$C_w = 1 + \frac{(x/2)(CO + CO_2) - H_2}{100}$$

Note: In these tests only HC is measured on a wet basis.
All other species are measured on a dry basis.

6. Air-fuel ratio (dimensionless):

$$AF = \frac{68.9994}{MW_{fuel}} \left[\frac{(1 + \frac{x}{2} - y)(CO) + (2 + \frac{x}{2} - y)(CO_2) + 2(O_2) + \frac{NO_x}{10^4} - H_2}{CO + CO_2 + C_w(HC/10^4)} \right]$$

where O₂ = Oxygen concentration (percent)

NO_x = Oxides of nitrogen (ppm)

HC = Unburned hydrocarbon concentration (ppmC)

y = Fuel oxygen/carbon atomic ratio

MW_{fuel} = Fuel molecular weight per carbon atom

$$= 12.01115 + 1.00797x + 15.9994y$$

7. Carbon monoxide mass emission rate (grams per hour):

$$M_{CO} = \left(\frac{MW_{CO}}{MW_{fuel}} \right) \left[\frac{(\%CO)(M_f)}{\%CO + \%CO_2 + C_w(\%HC)} \right] (453.59237)$$

MW_{CO} = Molecular weight of CO (28.0155)

M_f = Fuel rate in lb/hour

%HC = HC(ppmC)/10⁴

8. Unburned hydrocarbon mass emission rate (grams per hour):

$$M_{HC} = \left(\frac{MW_{HC}}{MW_{fuel}} \right) \left[\frac{(\%HC)(M_f)(C_w)}{\%CO + \%CO_2 + C_w(\%HC)} \right] (453.59237)$$

MW_{HC} = Molecular weight of hydrocarbon per carbon atom
 $= 12.01115 + 1.00797x + 15.9994y$

9. Oxides of nitrogen mass emission rate (grams per hour):

$$M_{NOX} = \left(\frac{MW_{NOX}}{MW_{fuel}} \right) \left[\frac{(\%NOX)(M_f)}{\%CO + \%CO_2 + C_w(\%HC)} \right] (453.59237) K_H$$

MW_{NOX} = Molecular weight of NO_2 = 46.0055
 $\%NOX$ = $NO_X(ppm)/10^4$

10. Power (brake horsepower corrected to a standard barometric pressure of 736.6 mm Hg and a standard temperature of 85° F):

$$HP = \left(\frac{(N)(T)}{5252.113} \right) \left(\frac{736.6}{B - P} \right) \sqrt{\frac{t + 460}{545}}$$

where N = Engine speed (revolutions per minute)
T = Brake torque (ft-lb)
t = Air temperature (°F)

3. DISCUSSION OF TEST RESULTS

Maximum corrected brake horsepower, maximum torque, and brake specific fuel consumption (bsfc) are plotted as functions of engine speed at wide-open-throttle (WOT) in figure 1. The maximum brake horsepower and the maximum torque produced by the engine were slightly lower than the values quoted in Table 1 (9 percent and 7 percent, respectively) but were produced at the specified speeds. Minimum bsfc occurred at 3,300 rpm, indicating a high efficiency mode at this speed.

The fuel rates were found to be nearly a linear function of power for most engine speeds except for the WOT load modes at some speeds where fuel-rich operation caused a significant increase in fuel rates (figure 2). Fuel rates were repeated for all speeds duplicated. The A/F ratio measured before the catalyst reflects the actual stoichiometry in the combustion chamber and remained between 14 and 16 for all modes except at WOT where the A/F ration significantly decreased (Figure 3). The A/F ratio measured after the catalyst was significantly higher, due to the injection of secondary air into the catalyst to support the oxidation process of the conventional oxidation catalyst.

Both the before-catalyst and after-catalyst exhaust emissions of CO, HC, and NO_x are plotted as functions of power for all engine speeds (figures 4 thru 6). These figures indicate the engine emission levels and the effectiveness of the dual catalytic converter. The injection of secondary air into the catalyst assembly provided sufficient oxygen to support the oxidation process of the conventional oxidation catalyst. This effectively reduces the emissions of CO and HC at all modes except those modes at WOT.

4. CONCLUSIONS

The experimental work to obtain performance data for the Ford 140-CID engine has been completed; these data are presented in the tables accompanying this report.

TABLE 1. MANUFACTURER'S ENGINE SPECIFICATIONS

Displacement, cubic inches.....	140
Maximum horsepower, bhp @ 4,800 rpm.....	88
Maximum torque, lb-ft @ 2,800 rpm.....	118
Bore and stroke, inches.....	3.781 x 3.126
Configuration.....	Inline, 4-cylinder camshaft
Compression ratio.....	9 to 1
Firing order.....	1-3-4-2
Ignition timing at idle speed, BTCD @ 600 rpm.....	17°
Block material.....	Cast iron
Head material.....	Cast iron
Number of crankshaft main bearing.....	5
Number of compression rings/piston.....	2
Number of oil rings/piston.....	1
Cam drive type.....	Belt
Valve timing:	
Intake opens, °BTC.....	22
Intake closes, °ABC.....	66
Exhaust opens, °BBC.....	64
Exhaust closes, °ATC.....	24
Spark plug gap, inches.....	.034
Weight of engine, pounds.....	375
Crankcase emission control:	
Control method.....	Positive crankcase ventilation
Point of discharge.....	Carburetor spacer
Carburetor type.....	2-V, downdraft
Distributor specifications:	
Centrifugal advance, begins, ° @ 1,600 rpm.....	1
Centrifugal advance, intermediate, ° @ 3,000 rpm.....	5
Centrifugal advance, full, ° @ 5,000 rpm.....	13
Vacuum advance, begins, ° @ 2.3 in. Hg.....	0
Vacuum advance, maximum, ° @ 15.75 in. Hg.....	24
Carburetor number.....	D8EE-EA
Distributor number.....	D7EE-CA
Exhaust-gas-recirculation:	
Valve number.....	87EE-9D475-G2A
Valve type.....	Internal tapered stem
Point of exhaust injection.....	Carburetor spacer
Air injection system:	
Air pump type.....	Vane, constant displacement
Point of injection.....	Exhaust manifold and mixing chamber in dual catalytic converter

TABLE 2. ENGINE BREAK-IN SCHEDULE

Simulated vehicle speed, mph	Engine speed, rpm	Intake manifold vacuum, in. Hg	Fraction of time in mode
Idle	850	18.8	1/10
20	1,000	16.4	"
30	1,350	16	"
40	1,800	11.5	"
50	2,200	12	"
60	2,650	11	"
25	1,100	16.5	"
35	1,550	15.5	"
45	2,000	12.5	"
55	2,400	12	"

Mileage per cycle = 90 miles.

Total mileage accumulated over 40 hour break-in period = 1,440 miles.

TABLE 3. FUEL ANALYSIS

Fuel No.....	7718
Research octane No.....	91.8
Motor octane No.....	84.0
Specific gravity.....	0.717
API gravity, degrees.....	65.9
Distillation, °F:	
10 pct evaporated.....	123
50 pct " 	209
95 pct " 	402
100 pct " 	413
Reid vapor pressure, psi.....	11.26
FIA analysis, pct:	
Aromatics.....	9
Olefins.....	15
Paraffins.....	76
Sulfur, pct.....	0.016
Lead, grams per gallon.....	Trace
Hydrogen/carbon atomic ratio.....	2.038

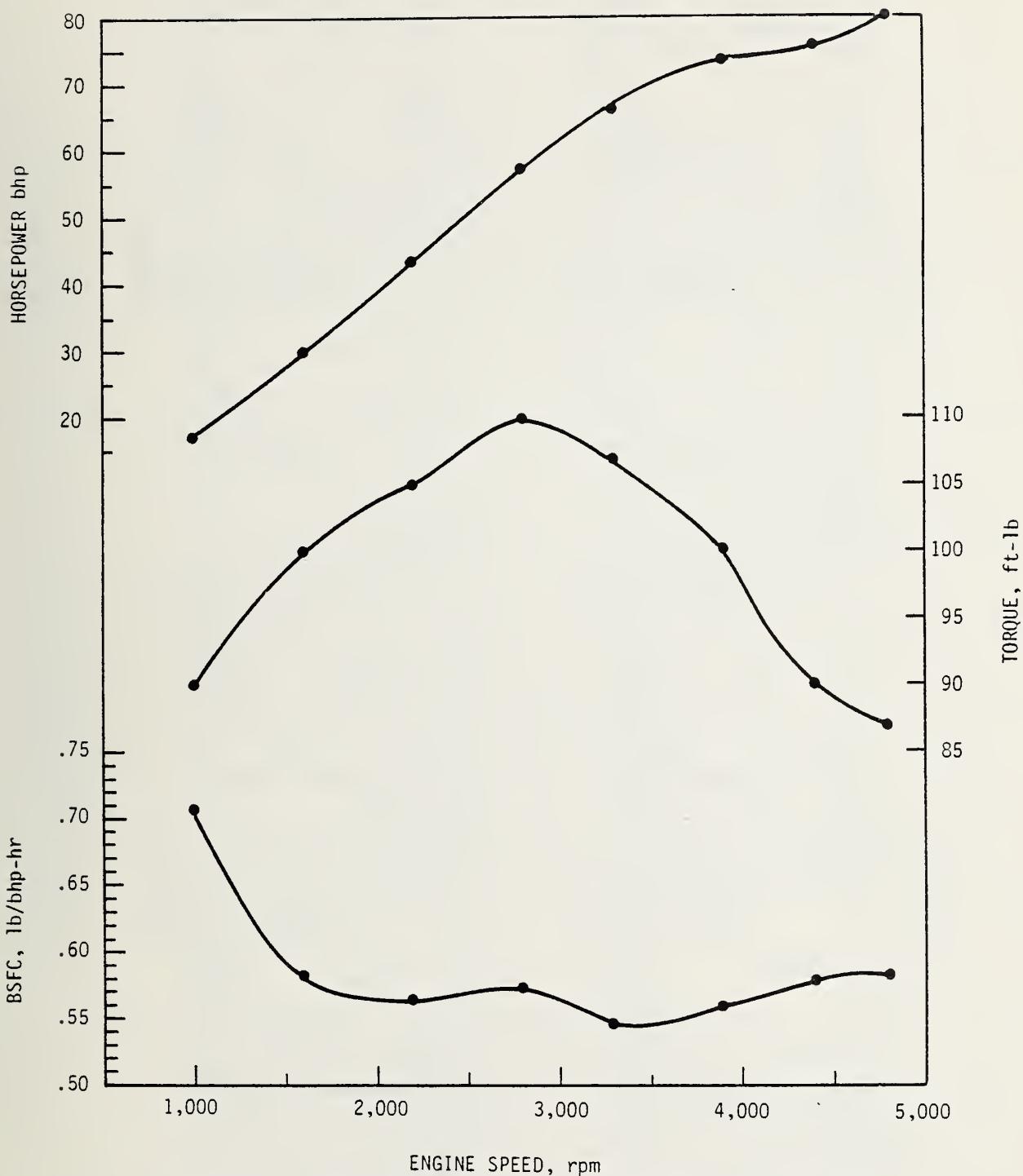


FIGURE 1. Brake Specific Fuel Consumption, Torque and Brake Horsepower Versus Engine rpm at Wide-Open-Throttle--Ford 140 CID Engine.

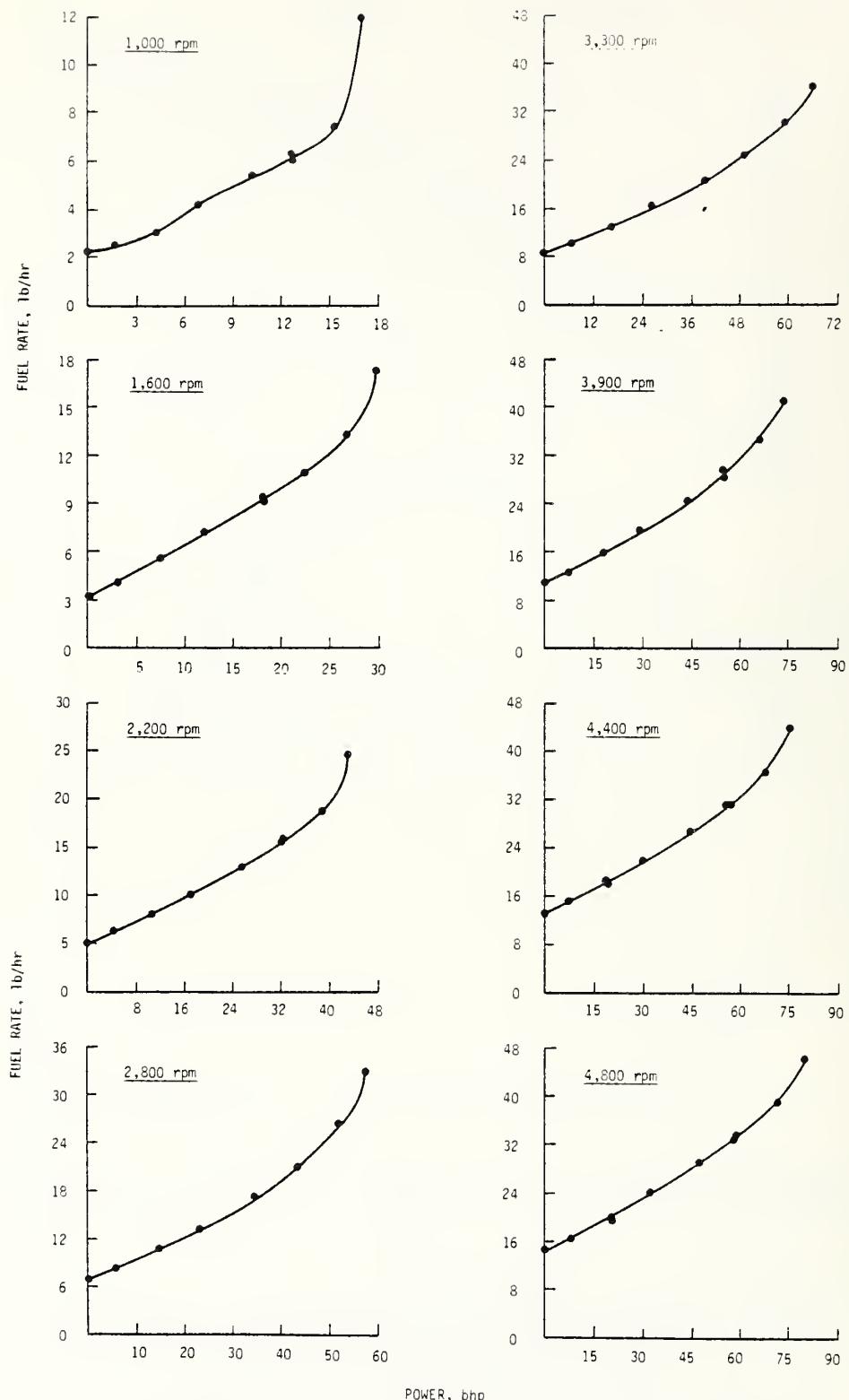


FIGURE 2. Fuel Rate Versus Power at Various Speed and Load Conditions--Ford 140-CID Engine.

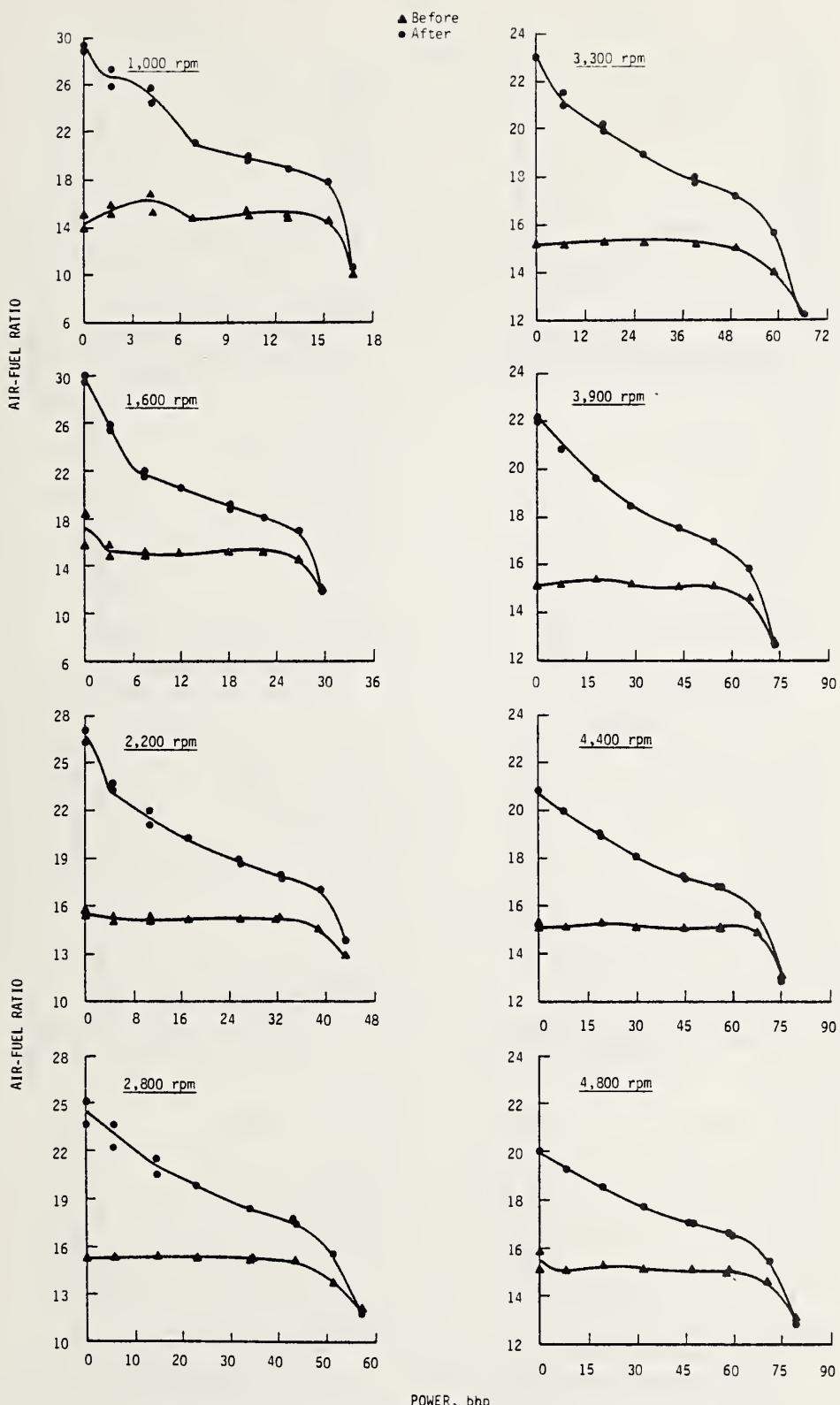


FIGURE 3. Air-Fuel Ratio Versus Power at Various Speed and Load Conditions--Ford 140-CID Engine.

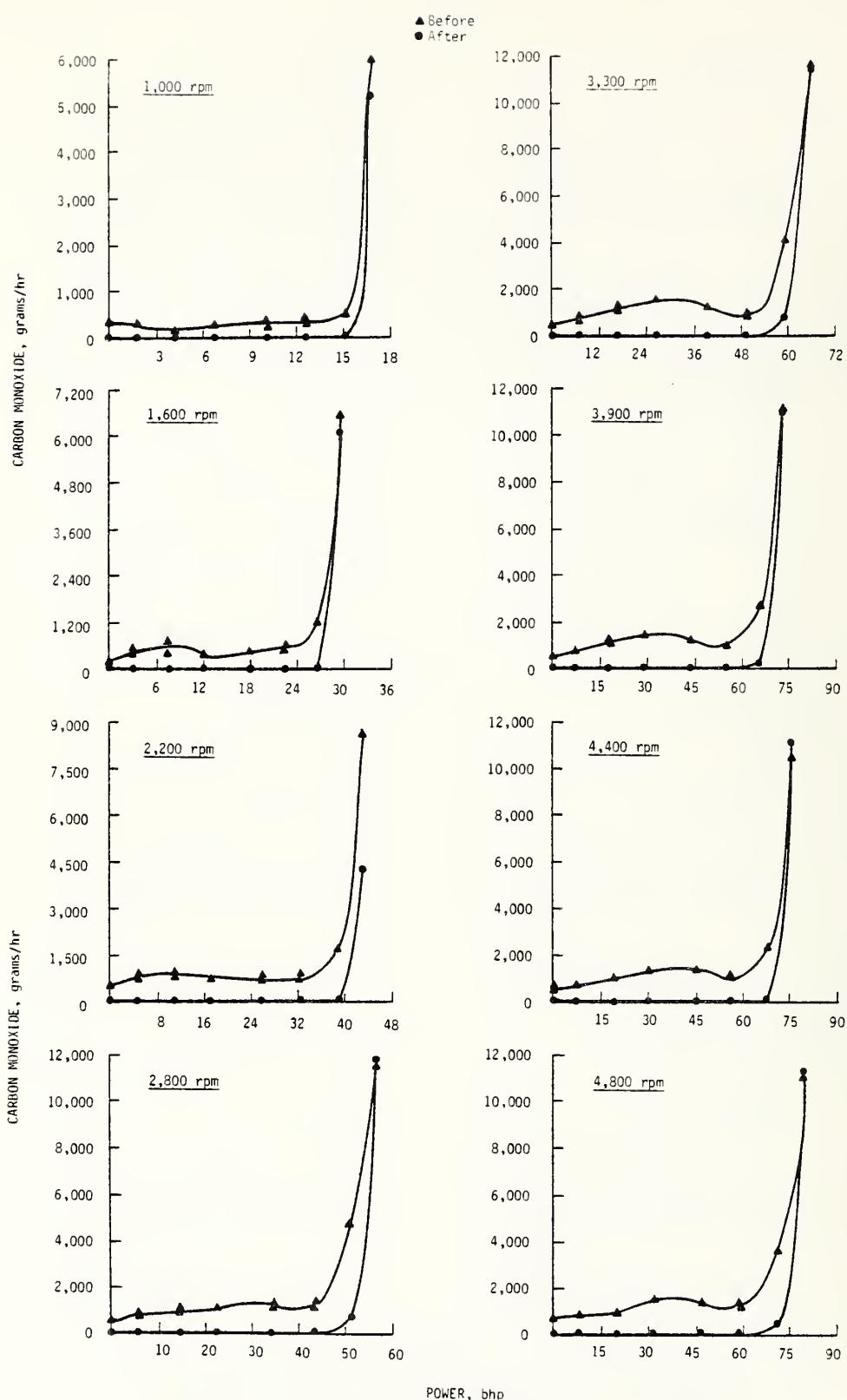


FIGURE 4. Carbon Monoxide Emissions Versus Power at Various Speed and Load Conditions--Ford 140-CID Engine.

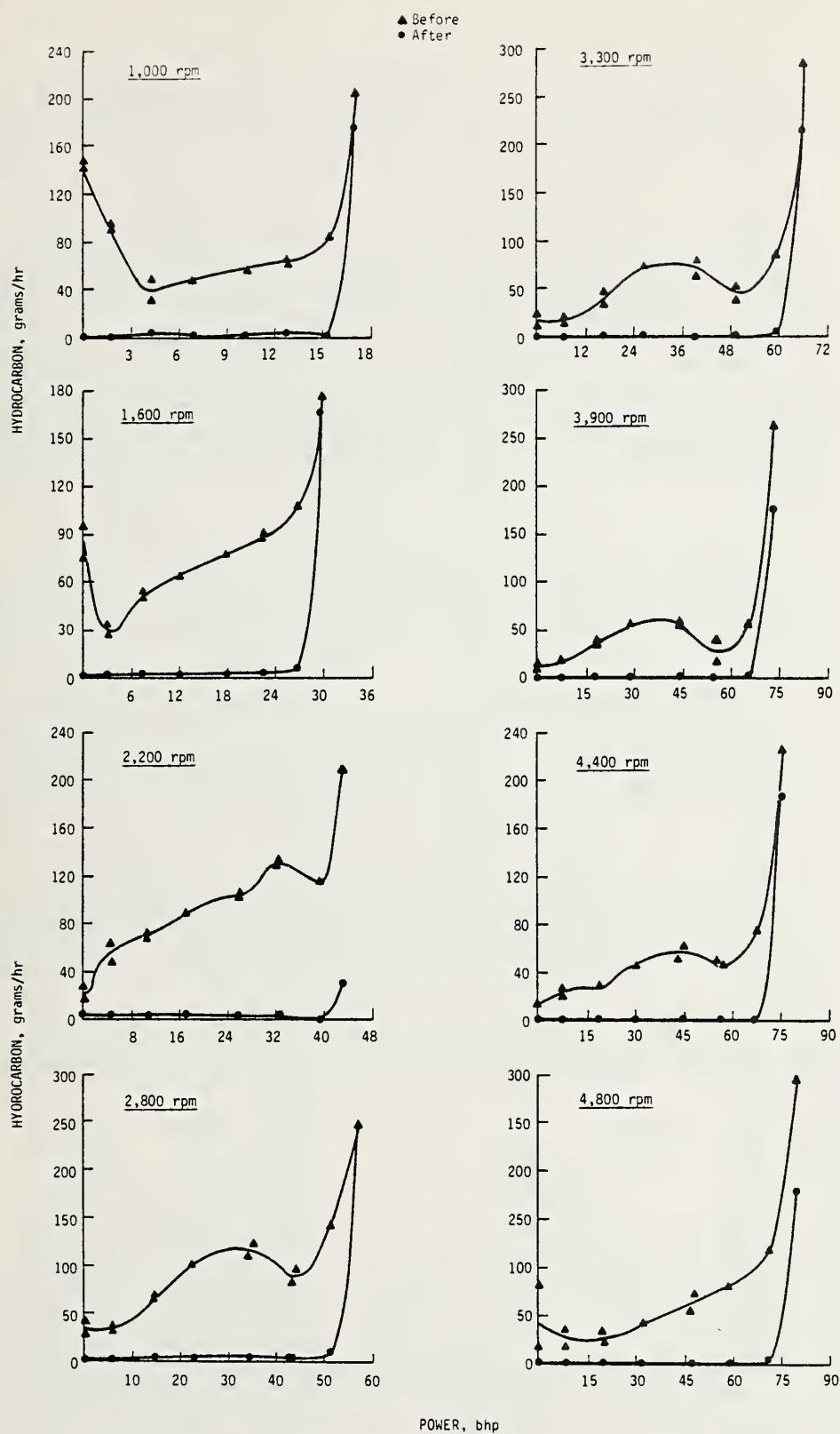


FIGURE 5. Hydrocarbon Emissions Versus Power At Various Speed and Load Conditions--Ford 140-CID Engine.

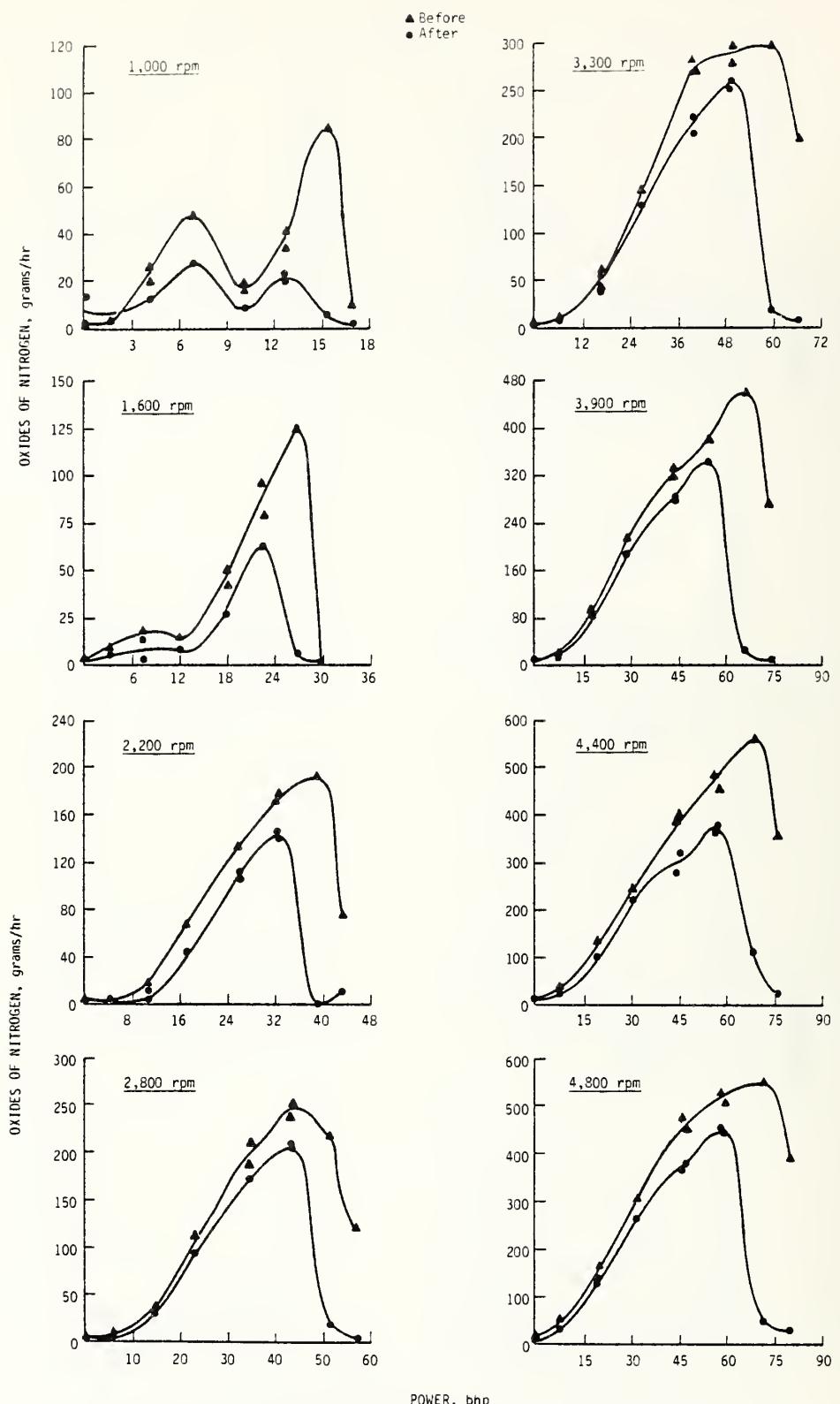


FIGURE 6. Oxides of Nitrogen Emissions Versus Power at Various Speed and Load Conditions--Ford 140-CID Engine.

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	1.01	1.02	2.01	2.02	3.01
TEST NUMBER	1	1	2	1	2	2
DATA SOURCE CODE	1	1	2	1	2	2
TEST DATE	11/7/78	11/7/78	11/7/78	11/7/78	11/7/78	11/7/78
BAROMETER, MMHG	751.5	751.5	750.5	750.5	750.5	750.0
HUMIDITY, GRAINS/LB	49	49	49	49	49	49
TEMPERATURE, F	76	76	76	76	76	76
ENGINE SPEED, RPM	850	850	850	850	850	850
TORQUE, FT-LB	0	0	0	0	0	0
POWER, BHP*	0	0	0	0	0	0
FUEL RATE, LB/HR	2.0	2.0	2.4	2.3	2.7	2.6
IGNITION TIMING, DEG BTDC	37.0	37.0	37.0	37.0	37.0	37.0
MANIFOLD VACUUM, IN HG	20.0	20.0	19.0	19.0	18.0	18.0
INTAKE MAN. TEMP., F	126	127	117	117	114	113
CONCENTRATIONS, DRY BASIS						
CO, %	4.0520	4.043	2.4787	.0020	2.7330	.0042
CO2, %	10.17	7.95	12.39	8.60	12.37	8.90
O2, %	3.33	9.77	1.61	8.87	.91	8.24
HC, PPM	11546	84	9196	142	5048	202
NOX, PPM	28	1	98	10	172	21
AIR/FUEL RATIO	13.99	26.84	13.89	24.88	13.72	23.84
EMISSION RATES, G/HR						
CO	484.4	1.0	335.9	.5	419.1	1.1
HC	69.3	1.0	62.6	1.7	38.9	2.7
NOX+	.5	.0	1.9	.4	3.9	.8
OIL TEMPERATURE, F	183	182	185	188	187	
OIL PRESSURE, PSI	48	50	50	47	47	
COOLANT TEMPERATURE, F	177	178	182	179	179	
EXHAUST PRESSURE, IN. H2O	2.0	1.0	2.0	1.0	2.0	
EXHAUST TEMPERATURE, F	414	600	480	540	524	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1979 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	4.01	4.02	5.01	5.02	6.01	6.02
TEST NUMBER	1	2	1	2	2	1	2
DATA SOURCE CODE							
TEST DATE	12/27/78	12/27/78	11/ 8/78	12/ 8/78	11/13/78	11/13/78	11/13/78
BAROMETER, MMHG	753.0	753.0	743.0	743.0	743.0	743.0	743.0
HUMIDITY, GRAINS/LB	33	33	48	48	72	72	72
TEMPERATURE, F	76	76	80	80	81	81	81
ENGINE SPEED, RPM	750	750	1000	1000	1000	1000	1000
TORQUE, FT-LB	6.0	6.0	90.0	90.0	81.0	81.0	81.0
POWER, BHP*	.8	.8	17.0	17.0	15.4	15.4	15.4
FUEL RATE, LB./HR	2.1	2.1	12.0	11.4	7.5	7.4	7.4
IGNITION TIMING, DEG BTDC	38.0	38.0	16.0	16.0	17.0	17.0	17.0
MANIFOLD VACUUM, IN HG	19.8	19.8	1	1	2.8	2.8	2.8
INTAKE MAN. TEMP., F	127	128	84	84	88	88	88
CONCENTRATIONS, DRY BASIS							
CO, %	3.8545	.0106	10.5002	9.1069	1.1652	0.032	
CO2, %	9.60	8.18	7.89	8.55	13.14	11.97	
O2, %	3.83	9.29	.26	.02	.92	3.59	
HC, PPM	17578	143	7168	6258	3638	91	
NOX, PPM	36	20	119	16	1121	57	
AIR/FUEL RATIO	13.81	25.89	10.22	10.61	14.57	17.74	
EMISSION RATES, G./HR							
CO	470.1	2.4	5956.2	5123.1	536.6	1.8	
HC	107.7	1.6	204.2	176.8	84.1	2.6	
NOX+	.6	.6	9.8	1.3	83.9	5.2	
OIL TEMPERATURE, F	184	184	210	210	202	202	
OIL PRESSURE, PSI	43	43	47	47	48	48	
COOLANT TEMPERATURE, F	183	184	182	182	183	182	
EXHAUST PRESSURE, IN. H2O	3.0	1.0	15.0	5.0	12.0	5.0	
EXHAUST TEMPERATURE, F	411	359	958	829	896	746	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	7.01	7.02	8.01	8.02	9.01	9.02
TEST NUMBER	1	1	2	1	2	1	2
DATA SOURCE CODE	11/13/78	11/13/78	11/13/78	11/13/78	11/13/78	11/13/78	11/13/78
TEST DATE	742.5	742.5	742.5	742.5	742.5	742.5	742.0
BAROMETER, MMHG	72	71	71	71	71	74	74
TEMPERATURE, F	81	81	81	80	79	79	79
ENGINE SPEED, RPM	1000	1000	1000	1000	1000	1000	1000
TOQUE, FT-LB	67.5	67.5	54.0	54.0	36.0	36.0	36.0
POWER, BHP*	12.8	12.8	10.3	10.3	6.8	6.8	6.9
FUEL RATE, LB/HR	6.1	6.1	5.4	5.3	4.2	4.2	4.2
IGNITION TIMING, DEG BTDC	21.0	21.0	27.0	27.0	37.0	37.0	37.0
MANIFOLD VACUUM, IN HG	4.7	4.5	6.6	6.7	13.2	13.2	13.2
INTAKE MAN. TEMP., F	109	111	132	133	98	98	99
CONCENTRATIONS, DRY BASIS							
CO, %	7937	.0054	7314	.0048	.9762	.0038	
CO2, %	13.32	11.26	13.33	10.67	13.16	9.80	
O2, %	1.10	4.65	1.14	5.38	1.19	6.54	
HC, PPM	3277	94	3380	92	3567	110	
NOX, PPM	644	252	301	120	1098	431	
AIR/FUEL RATIO	14.88	18.86	14.92	19.74	14.84	21.35	
EMISSION RATES, G/HR							
CO	304.8	2.7	245.8	2.2	256.0	1.5	
HC	63.2	2.3	57.0	2.1	47.0	2.1	
NOX+	40.2	20.0	16.3	8.7	47.1	27.0	
OIL TEMPERATURE, F	200	200	199	192	195		
OIL PRESSURE, PSI	49	49	49	50	51	51	
COGLNT TEMPERATURE, F	183	184	184	184	183	185	
EXHUST PRESSURE, IN. H2O	11.0	4.0	8.0	3.0	5.0	2.0	
EXHUST TEMPERATURE, F	859	636	807	566	665	490	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE:	1978 FORD 140-CID CALIF.	3-WAY CATALYST						
FUEL CODE:	7718							
TEST NUMBER	10.01	10.02	11.01	11.02	12.01	12.02		
DATA SOURCE CODE	1	2	1	2	1	2		
TEST DATE	11/13/78	11/13/78	11/13/78	11/13/78	11/13/78	11/13/78		
BAROMETER, MMHG	741.5	741.5	742.0	741.5	742.0	741.5		
HUMIDITY, GRAINS/LB	74	74	74	74	74	74		
TEMPERATURE, F	78	78	79	78	78	78		
ENGINE SPEED, RPM	1000	1000	1000	1000	1000	1000		
TORQUE, FT-LB	22.5	22.5	9.0	9.0	0	0		
POWER, BHP*	4.3	4.3	1.7	1.7	0	0		
FUEL RATE, LB/HR	3.1	3.1	2.5	2.5	2.2	2.2		
IGNITION TIMING, DEG BTDC	37.0	37.0	37.0	37.0	37.0	37.0		
MANIFOLD VACUUM, IN HG	16.5	16.4	18.5	18.2	20.2	20.2		
INTAKE MAN. TEMP., F	107	107	113	113	118	119		
CONCENTRATIONS, DRY BASIS								
CO, %	4.321	.0059	1.3647	.0047	2.5003	.0044		
CO2, %	13.09	8.46	11.14	8.01	10.55	7.20		
O2, %	1.61	8.60	3.34	9.16	3.55	10.26		
HC, PPM	4722	305	11489	120	21344	91		
NOX, PPM	587	237	139	60	59	20		
AIR/FUEL RATIO	15.26	24.70	15.30	25.98	13.91	28.75		
EMISSION RATES, G/HR								
CO	87.6	1.9	222.7	1.3	333.5	1.2		
HC	48.0	5.0	94.1	1.7	143.0	1.3		
NOX+	19.5	12.7	3.7	2.8	1.3	.9		
OIL TEMPERATURE, F	195	195	193	193	190	189		
OIL PRESSURE, PSI	51	51	51	51	52	53		
COOLANT TEMPERATURE, F	185	185	185	184	181	181		
EXHAUST PRESSURE, IN. H2O	4.0	2.0	4.0	2.0	4.0	1.0		
EXHAUST TEMPERATURE, F	595	389	500	491	433	467		

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	13.01	13.02	14.01	14.02	15.01
TEST NUMBER	1	2	1	2	1	2
DATA SOURCE CODE	1	2	1	2	1	2
TEST DATE	11/14/78	11/14/78	11/14/78	11/14/78	11/14/78	11/14/78
BAROMETER, MMHG	751.0	751.0	751.5	751.5	751.5	751.5
HUMIDITY, GRAINS/LB	4.4	4.4	4.4	4.4	4.4	4.4
TEMPERATURE, F	82	82	80	82	80	81
ENGINE SPEED, RPM	1600	1600	1600	1600	1600	1600
TORQUE, FT-LB	100.0	100.0	90.0	90.0	75.0	75.0
POWER, BHP*	29.9	29.9	26.9	26.9	22.4	22.4
FUEL RATE, LB/HR	17.4	17.3	13.5	13.4	10.8	10.9
IGNITION TIMING, DEG BTDC	14.0	14.0	13.0	13.0	20.0	20.0
MANIFOLD VACUUM, IN HG	2	2	3.0	3.0	5.4	5.4
INTAKE MAN. TEMP., F	73	73	82	82	102	103
CONCENTRATIONS, DRY BASIS						
CO, %	7.3660	6.8340	1.4895	.0008	.7175	.0000
CO2, %	10.26	10.36	13.31	12.86	13.63	11.96
O2, %	.16	.00	.79	2.79	1.06	4.04
HC, PPM	4001	3705	2650	141	2559	65
NOX, PPM	5	15	1070	48	990	540
AIR/FUEL RATIO	11.62	11.71	14.44	16.92	14.97	18.14
EMISSION RATES, G/HR						
CO	6434.0	6085.7	1201.3	.8	481.4	.0
HC	175.5	165.7	107.4	6.7	86.2	2.7
NOX+	.7	2.0	123.8	6.6	95.3	63.8
OIL TEMPERATURE, F	216	216	213	210	211	211
OIL PRESSURE, PSI	54	54	55	55	55	55
COOLANT TEMPERATURE, F	186	186	186	185	186	186
EXHAUST PRESSURE, IN. H2O	27.0	9.0	30.0	12.0	20.0	8.0
EXHAUST TEMPERATURE, F	1155	751	1202	890	1090	714

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	16.01	16.02	17.01	17.02	18.01	18.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE		11/14/78	11/14/78	11/14/78	11/14/78	11/14/78	11/14/78
TEST DATE							
BAROMETER, MMHG	751.5	751.5	751.5	751.5	751.5	751.5	751.5
HUMIDITY, GRAINS/LB	44	44	44	44	44	44	44
TEMPERATURE, F	79	79	79	79	79	78	78
ENGINE SPEED, RPM	1600	1600	1600	1600	1600	1600	1600
TORQUE, FT-LB	60.0	60.0	40.0	40.0	40.0	25.0	25.0
POWER, BHP*	17.9	17.9	12.0	12.0	12.0	7.5	7.5
FUEL RATE, LB/HR	9.2	9.4	7.2	7.2	7.2	5.6	5.7
IGNITION TIMING, DEG BTDC	27.0	27.0	34.0	34.0	34.0	36.0	36.0
MANIFOLD VACUUM, IN HG	8.0	8.0	11.7	11.2	11.2	16.2	16.2
INTAKE MAN. TEMP., F	121	123	150	151	151	124	124
CONCENTRATIONS, DRY BASIS							
CO, %	764.3	.0025	.8856	.0000	1.2388	.0000	
CO2, %	13.47	11.37	13.28	10.39	12.97	9.58	
O2, %	1.13	4.91	1.26	6.08	1.33	7.14	
HC, PPM	2632	55	2821	65	2816	57	
NOX, PPM	607	256	225	88	240	45	
AIR/FUEL RATIO	14.98	19.04	14.98	20.55	14.86	22.11	
EMISSION RATES, G/HR							
CO	439.9	1.8	395.9	.0	434.2	.0	
HC	76.1	2.1	63.3	2.0	49.6	1.5	
NOX+	50.2	27.3	14.4	7.9	12.1	3.5	
DIL TEMPERATURE, F	206	209	208	207	205	205	
OIL PRESSURE, PSI	55	55	55	55	56	56	
COOLANT TEMPERATURE, F	186	187	187	187	186	187	
EXHAUST PRESSURE, IN. H2O	15.0	6.0	12.0	4.0	9.0	3.0	
EXHAUST TEMPERATURE, F	1040	664	945	571	858	509	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	19.01	19.02	20.01	20.02	21.01	21.02
TEST NUMBER	1	1	2	1	2	1	2
DATA SOURCE CODE	1	11/14/78	11/14/78	11/14/78	11/14/78	11/27/78	11/27/78
TEST DATE	751.5	751.5	751.0	751.0	751.0	746.5	746.5
SAROMETER, MMHG	4.1	4.1	4.3	4.3	4.3	3.6	3.6
HUMIDITY, GRAINS/LB	4.1	4.1	4.3	4.3	4.3	3.6	3.6
TEMPERATURE, F	77	77	77	77	76	83	82
ENGINE SPEED, RPM	1600	1600	1600	1600	1600	2200	2200
TORQUE, FT-LB	10.0	10.0	10.0	10.0	10.0	105.0	105.0
POWER, BHP*	3.0	3.0	3.0	3.0	3.0	43.4	43.4
FUEL RATE, LB/HR	4.1	4.1	3.5	3.3	3.3	24.5	24.5
IGNITION TIMING, DEG BTDC	36.0	36.0	36.0	36.0	36.0	18.0	18.0
MANIFOLD VACUUM, IN HG	20.6	20.6	22.0	21.3	21.3	5	5
INTAKE MAN. TEMP., F	106	103	104	103	103	76	76
CONCENTRATIONS, DRY BASIS							
CO, %	1.6517	.0010	.4671	.0003	.6.6754	3.0771	
CO2, %	12.47	8.06	12.22	7.03	10.30	12.88	
O2, %	1.57	9.20	2.74	10.62	.71	.42	
HC, PPM	2591	91	7895	72	3241	414	
NOX, PPM	257	81	125	55	428	55	
AIR/FUEL RATIO	14.85	25.98	15.71	29.60	12.18	13.72	
EMISSION RATES, G/HR							
CO	420.3	5	111.0	.1	8556.4	4257.0	
HC	33.1	2.1	94.2	1.5	208.7	28.8	
NOX+	9.3	5.2	4.3	3.3	76.2	10.6	
OIL TEMPERATURE, F	203	202	201	200	229	224	
OIL PRESSURE, PSI	56	56	57	56	56	56	
COOLANT TEMPERATURE, F	185	186	185	184	187	185	
EXHAUST PRESSURE, IN. H2O	6.0	6.0	5.0	2.0	55.0	55.0	
EXHAUST TEMPERATURE, F	760	760	401	721	343	1260	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE:	1978 FORD 140-CID CALIF.	3-WAY CATALYST
FUEL CODE:	7718	
TEST NUMBER	22.01	22.02
DATA SOURCE CODE	1	2
TEST DATE	12/27/78	11/27/78
BAROMETER, MMHG	746.5	747.0
HUMIDITY, GRAINS/LB	44	44
TEMPERATURE, F	84	83
ENGINE SPEED, RPM	2200	2200
TORQUE, FT-LB	95.0	95.0
POWER, BHP*	39.3	39.3
FUEL RATE, LB/HR	18.8	18.7
IGNITION TIMING, DEG BTDC	19.0	19.0
MANIFOLD VACUUM, IN HG	2.7	2.7
INTAKE MAN. TEMP., F	82	83
CONCENTRATIONS, DRY BASIS		
CO, %	1.4666	0.0089
CO2, %	13.63	13.16
O2, %	.79	2.91
HC, PPM	2023	0
NOX, PPM	1206	5
AIR/FUEL RATIO	14.52	16.97
EMISSION RATES, G/HR		
CO	1624.2	11.4
HC	112.5	.0
NOX+	192.1	.9
OIL TEMPERATURE, F	227	228
OIL PRESSURE, PSI	56	56
COOLANT TEMPERATURE, F	186	187
EXHAUST PRESSURE, IN. H2O	54.0	54.0
EXHAUST TEMPERATURE, F	1328	1110

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE : 1978 FORD 140-CID CALIF. 3-WAY CATALYST

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS
CO, %
CO2, %
O2, %
HC, PPM
NOX, PPM

AIR/FUEL RATIO

EMISSION RATES, G/HR

CO

HC

NOX+

OIL TEMPERATURE, F

OIL PRESSURE, PSI

COOLANT TEMPERATURE, F

EXHAUST PRESSURE, IN. H2O

EXHAUST TEMPERATURE, F

		28.01	28.02	29.01	29.02	30.01	30.02
TEST SOURCE	CODE	1	2	1	2	1	2
TEST DATE	.	11/28/78	11/28/78	11/28/78	11/28/78	11/28/78	11/28/78
BAROMETER, MMHG	750.5	750.0	749.5	749.5	749.5	749.5	749.5
HUMIDITY, GRAINS/LB	39	39	41	41	41	41	41
TEMPERATURE, F	77	77	83	85	86	86	88
ENGINE SPEED, RPM	2200	2200	2800	2800	2800	2800	2800
TORQUE, FT-LB	0	0	110.0	110.0	110.0	110.0	110.0
POWER, BHP*	0	0	57.5	57.5	57.5	57.5	57.5
FUEL RATE, LB/HR	4.8	4.8	32.9	32.9	32.9	32.9	32.9
IGNITION TIMING, DEG BTDC	39.0	39.0	18.0	18.0	18.0	18.0	18.0
MANIFOLD VACUUM, IN HG	22.1	22.1	.8	.8	.8	.8	.8
INTAKE MAN. TEMP., F	105	102	73	75	78	78	80
CO, %	1.4208	0.088	6.6220	6.7258	3.0103	3.956	3.956
CO2, %	12.62	7.84	10.19	10.13	12.22	13.44	13.44
O2, %	1.91	9.82	.61	.09	.64	1.26	1.26
HC, PPM	1922	80	2832	2841	1803	1803	1803
NOX, PPM	167	65	489	19	975	975	975
AIR/FUEL RATIO	15.27	27.05	12.16	11.81	13.75	15.51	15.51
EMISSION RATES, G/HR							
CO	431.7	4.8	11510.5	11650.0	4715.8	686.8	686.8
HC	29.3	2.2	247.2	247.1	141.8	8.3	8.3
NOX+	7.2	5.0	120.4	4.7	216.4	18.0	18.0
OIL TEMPERATURE, F	209	227	239	237	237	240	240
OIL PRESSURE, PSI	59	59	59	58	58	58	58
COOLANT TEMPERATURE, F	185	186	188	187	187	186	186
EXHAUST PRESSURE, IN. H2O	10.0	4.0	76.0	32.0	91.0	40.0	40.0
EXHAUST TEMPERATURE, F	864	422	1325	1026	1403	1299	1299

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	31.01	31.02	32.01	32.02	33.01	33.02
TEST NUMBER	1	1	2	1	2	1	2
DATA SOURCE CODE							
TEST DATE	11/28/78	11/28/78	11/28/78	11/28/78	11/28/78	11/28/78	11/28/78
BAROMETER, MMHG	749.0	749.0	749.0	748.5	748.5	747.0	746.5
HUMIDITY, GRAINS/LB	41	41	41	41	41	41	41
TEMPERATURE, F	87	87	86	86	86	82	82
ENGINE SPEED, RPM	2800	2800	2800	2800	2800	2800	2800
TORQUE, FT-LB	83.0	83.0	66.0	66.0	44.0	44.0	44.0
POWER, BHP*	43.4	43.4	34.5	34.5	23.1	23.1	23.1
FUEL RATE, LB/HR	21.2	21.2	17.4	17.4	13.3	13.3	13.4
IGNITION TIMING, DEG BTDC	24.0	24.0	32.0	32.0	38.0	38.0	38.0
MANIFOLD VACUUM, IN HG	4.4	4.4	7.7	7.7	12.0	12.0	12.0
INTAKE MAN. TEMP., F	98	97	116	116	122	122	122
CONCENTRATIONS, DRY BASIS							
CO, %	.7611	.0094	.9680	.0092	1.1158	.0084	
CO2, %	13.35	12.12	12.93	11.66	12.67	10.64	
O2, %	.87	3.38	1.29	4.16	1.59	5.49	
HC, PPM	1219	25	1966	38	2326	52	
NOX, PPM	1251	934	1179	900	906	582	
AIR/FUEL RATIO	14.97	17.58	15.09	16.34	15.18	19.89	
EMISSION RATES, G/HR							
CO	1023.8	14.8	1079.7	12.3	959.8	9.6	
HC	82.3	2.0	110.1	2.6	100.5	3.0	
NOX+	238.4	208.6	186.4	171.8	110.5	93.7	
OIL TEMPERATURE, F	239	239	238	237	231	231	
OIL PRESSURE, PSI	58	58	58	58	59	59	
COOLANT TEMPERATURE, F	188	187	187	187	189	188	
EXHAUST PRESSURE, IN. H2O	67.0	28.0	46.0	20.0	30.0	13.0	
EXHAUST TEMPERATURE, F	1416	1041	1255	950	1157	872	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	34.01	34.02	35.01	35.02	36.01	36.02
TEST NUMBER	1	2	1	2	2	1	2
DATA SOURCE CODE	11/28/78	11/28/78	11/28/78	11/28/78	11/28/78	11/28/78	11/28/78
TEST DATE	746.5	746.5	746.5	746.5	746.5	746.0	746.5
BAROMETER, MMHG	41	41	41	41	41	41	41
HUMIDITY, GRAINS/LB	82	81	81	81	81	81	81
TEMPERATURE, F	2800	2800	2800	2800	2800	2800	2800
ENGINE SPEED, RPM	28.0	28.0	11.0	11.0	11.0	11.0	11.0
TORQUE, FT-LB	14.7	14.7	5.8	5.8	5.8	5.8	5.8
POWER, BHP*	10.6	10.6	8.2	8.2	8.2	7.1	7.1
FUEL RATE, LB/HR	40.0	40.0	40.0	40.0	40.0	40.0	40.0
IGNITION TIMING, DEG BTDC	15.0	15.0	17.7	17.7	17.7	19.0	19.0
MANIFOLD VACUUM, IN HG	140	139	162	162	162	175	175
INTAKE MAN. TEMP., F							
CONGNTRATIONS, DRY BASIS							
CO, %	1.3185	0.0081	1.4154	0.0078	1.1056	0.0076	0.0076
CO2, %	12.37	9.76	12.55	8.97	12.66	8.46	8.46
O2, %	1.71	6.75	1.57	8.03	1.51	8.92	8.92
HC, PPM	1877	60	1190	49	1782	44	44
NOX, PPM	388	210	95	47	58	31	31
AIR/FUEL RATIO	15.20	21.58	15.11	23.57	15.16	25.14	25.14
EMISSION RATES, G/HR							
CO	908.8	8.0	742.2	6.5	509.4	5.7	5.7
HC	65.0	3.0	31.3	2.0	41.2	1.6	1.6
NOX+	38.0	29.1	7.1	5.5	3.8	3.3	3.3
OIL TEMPERATURE, F	228	227	224	223	222	221	221
OIL PRESSURE, PSI	60	60	60	60	61	61	61
COOLANT TEMPERATURE, F	188	187	187	187	188	188	188
EXHAUST PRESSURE, IN. H2O	22.0	9.0	17.0	6.0	14.0	5.0	5.0
EXHAUST TEMPERATURE, F	1103	817	1112	737	1166	686	686

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	37.01	37.02	38.01	38.02	39.01	39.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE							
TEST DATE	11/28/78	11/28/78	11/28/78	11/28/78	11/28/78	11/28/78	11/28/78
BAROMETER, MMHG	745.0	745.0	744.5	744.5	744.5	744.5	744.5
HUMIDITY, GRAINS/LB	41	41	41	41	41	41	41
TEMPERATURE, F	88	90	94	94	93	93	93
ENGINE SPEED, RPM	3300	3300	3300	3300	3300	3300	3300
TORQUE, FT-LB	107.0	107.0	96.0	96.0	80.0	80.0	80.0
POWER, BHP*	66.3	66.3	59.5	59.5	49.6	49.6	49.6
FUEL RATE, LB/HR	36.2	36.3	30.4	30.2	24.6	24.5	24.5
IGNITION TIMING, DEG BTDC	19.0	19.0	19.0	19.0	25.0	25.0	25.0
MANIFOLD VACUUM, IN HG	1.0	1.0	2.1	2.1	4.5	4.5	4.5
INTAKE MAN. TEMP., F	78	80	86	87	103	103	103
CONCENTRATIONS, DRY BASIS							
CO, %	5.8471	5.7647	2.1825	3439	4782	4083	4083
CO2, %	10.58	10.83	12.74	13.24	13.61	12.22	12.22
O2, %	.24	.09	.39	1.33	.58	2.98	2.98
HC, PPM	2878	2205	940	66	493	14	14
NOX, PPM	721	23	1153	60	1264	989	989
AIR/FUEL RATIO	12.24	12.25	14.03	13.60	14.98	17.24	17.24
EMISSION RATES, G/HR							
CO	11431.7	11238.4	3985.4	690.8	751.8	15.1	15.1
HC	282.6	215.9	86.2	6.6	39.0	1.3	1.3
NOX+	199.9	6.5	298.9	17.1	281.9	254.5	254.5
OIL TEMPERATURE, F	249	255	252	252	250	250	250
OIL PRESSURE, PSI	58	58	58	58	59	59	59
COOLANT TEMPERATURE, F	189	189	187	187	189	188	188
EXHAUST PRESSURE, IN. H2O	98.0	43.0	114.0	52.0	86.0	38.0	38.0
EXHAUST TEMPERATURE, F	1415	1193	1545	1400	1526	1195	1195

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	40.01	40.02	41.01	41.02	42.01	42.02
TEST NUMBER	1	2	1	2	1	1	2
DATA SOURCE	CODE						
TEST DATE	11/29/78	11/29/78	11/29/78	11/29/78	11/29/78	11/29/78	11/29/78
BAROMETER, MMHG	743.5	743.5	742.5	742.5	743.0	742.5	742.5
HUMIDITY, GRAINS/LB	44	44	48	40	40	40	40
TEMPERATURE, F	87	88	84	84	85	85	85
ENGINE SPEED, RPM	3300	3300	3300	3300	3300	3300	3300
TORQUE, FT-LB	64.0	64.0	43.0	43.0	27.0	27.0	27.0
POWER, BHP*	39.8	39.8	26.8	26.8	16.8	16.8	16.8
FUEL RATE, LB/HR	20.5	20.7	16.6	16.6	12.9	12.9	12.9
IGNITION TIMING, DEG BTDC	34.0	34.0	41.0	41.0	43.0	43.0	43.0
MANIFOLD VACUUM, IN HG	7.7	7.7	11.7	11.7	15.1	15.1	15.1
INTAKE MAN. TEMP., F	116	116	117	120	135	136	136
CONCENTRATIONS, DRY BASIS							
CO, %	9106	.0093	1.4195	.0088	1.2261	.0086	
CO2, %	13.58	12.02	12.64	11.32	12.74	10.44	
O2, %	1.12	3.85	1.71	4.69	1.61	5.79	
HC, PPM	994	19	1379	30	831	26	
NOX, PPM	1312	921	927	690	372	248	
AIR/FUEL RATIO	15.10	17.98	15.21	18.89	15.28	20.25	
EMISSION RATES, G/HR							
CO	1153.2	14.4	1500.3	11.6	1020.5	9.7	
HC	63.2	1.5	73.2	2.0	34.8	1.4	
NOX+	238.3	204.8	143.1	128.9	43.6	39.2	
OIL TEMPERATURE, F	245	245	234	239	237	237	
OIL PRESSURE, PSI	59	59	61	61	61	61	
COOLANT TEMPERATURE, F	188	188	189	190	189	189	
EXHAUST PRESSURE, IN. H2O	63.0	28.0	44.0	19.0	28.0	13.0	
EXHAUST TEMPERATURE, F	1373	1000	1270	928	1266	870	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	43.01	43.02	44.01	44.02	45.01	45.02
TEST NUMBER	1	2	1	2	1	1	2
DATA SOURCE CODE							
TEST DATE	11/29/78	11/29/78	11/29/78	11/29/78	11/29/78	11/29/78	11/29/78
BAROMETER, MMHG	742.5	743.0	743.0	743.0	743.0	743.0	743.0
HUMIDITY, GRAINS/LB	46	46	46	46	46	42	42
TEMPERATURE, F	84	84	84	84	91	91	92
ENGINE SPEED, RPM	3300	3300	3300	3300	3900	3900	3900
TORQUE, FT-LB	11.0	11.0	0	0	100.0	100.0	100.0
POWER, BHP*	6.9	6.9	6.9	6.9	73.5	73.6	73.6
FUEL RATE, LB/HR	10.0	10.1	8.8	8.8	41.2	40.9	40.9
IGNITION TIMING, DEG BTDC	43.0	43.0	44.0	44.0	22.0	22.0	22.0
MANIFOLD VACUUM, IN HG	18.0	18.0	19.2	19.2	1.2	1.2	1.2
INTAKE MAN. TEMP., F	158	158	170	170	79	79	79
CONCENTRATIONS, DRY BASIS							
CO, %	9.318	.0075	7563	.0079	4.9205	4.9424	4.9424
CO2, %	13.13	9.72	13.46	9.17	11.43	11.53	11.53
O2, %	1.18	6.91	1.11	7.68	.22	.08	.08
HC, PPM	469	11	329	1.5	2330	1592	1592
NOX, PPM	97	43	64	32	835	26	26
AIR:FUEL RATIO	15.15	21.77	15.19	23.02	12.68	12.64	12.64
EMISSION RATES. G/HR							
CO	595.4	7.0	422.2	6.8	11044.3	10982.9	10982.9
HC	15.1	.5	9.2	.6	262.7	177.6	177.6
NOX+	9.0	5.8	5.2	4.0	267.1	8.4	8.4
OIL TEMPERATURE, F	232	232	230	230	251	253	253
OIL PRESSURE, PSI	62	62	62	62	60	60	60
COOLANT TEMPERATURE, F	189	187	188	187	189	189	189
EXHAUST PRESSURE, IN. H2O	20.0	8.0	15.0	7.0	128.0	59.0	59.0
EXHAUST TEMPERATURE, F	1337	803	1353	760	1463	1200	1200

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	46.01	46.02	47.01	47.02	48.01	48.02
TEST NUMBER	1	2	1	2	1	1	2
DATA SOURCE CODE	11/29/78	11/29/78	11/29/78	11/29/78	11/29/78	11/29/78	11/29/78
TEST DATE	743.5	743.5	743.5	743.5	743.5	743.5	743.5
BAROMETER, MMHG	42	42	42	42	42	42	42
HUMIDITY, GRAINS/LB	90	94	96	97	95	95	95
TEMPERATURE, F	3900	3900	3900	3900	3900	3900	3900
ENGINE SPEED, RPM	90.0	90.0	75.0	75.0	60.0	60.0	60.0
TORQUE, FT-LB	66.2	66.2	55.1	55.1	44.1	44.1	44.1
POWER, BHP*	34.6	34.6	28.2	28.2	24.1	24.1	24.1
FUEL RATE, LB/HR	22.0	22.0	27.0	27.0	36.0	36.0	36.0
IGNITION TIMING, DEG BTDC	2.1	2.1	4.8	4.8	7.7	7.7	7.7
MANIFOLD VACUUM, IN HG	82	86	109	109	122	121	121
INTAKE MAN. TEMP., F	1.2610	.0876	.4753	.0084	.8114	.0089	.0089
CONCENTRATIONS, DRY BASIS							
CO, %	13.56	13.62	13.96	12.82	13.49	12.26	12.26
CO2, %	.48	1.41	.59	2.69	.93	3.27	3.27
O2, %	529	26	441	11	732	14	14
HC, PPM	1539	63	1523	1225	1474	1129	1129
NOX, PPM							
AIR/FUEL RATIO	14.56	15.78	15.00	16.91	15.05	17.47	17.47
EMISSION RATES, G/HR							
CO	2647.5	199.8	836.6	16.6	1229.0	15.7	15.7
HC	55.8	2.9	39.0	1.1	55.7	1.3	1.3
NOX+	460.3	20.5	381.9	345.7	318.1	285.2	285.2
OIL TEMPERATURE, F	250	260	261	261	258	258	258
OIL PRESSURE, PSI	60	60	59	59	60	60	60
COOLANT TEMPERATURE, F	189	189	189	189	189	189	189
EXHAUST PRESSURE, IN. H2O	142.0	66.0	104.0	48.0	80.0	36.0	36.0
EXHAUST TEMPERATURE, F	1595	1331	1544	1180	1427	1108	1108

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	49.01	49.02	50.01	50.02	51.01
TEST NUMBER	1	2	1	2	1	2
DATA SOURCE CODE						
TEST DATE	11/30/78	11/30/78	11/30/78	11/30/78	11/30/78	11/30/78
BAROMETER, MMHG	746.5	746.5	746.5	746.5	746.5	746.5
HUMIDITY, GRAINS/LB	45	45	45	45	45	45
TEMPERATURE, F	80	80	80	80	81	81
ENGINE SPEED, RPM	3900	3900	3900	3900	3900	3900
TORQUE, FT-LB	40.0	40.0	25.0	25.0	10.0	10.0
POWER, BHP*	29.3	29.3	18.3	18.3	7.3	7.3
FUEL RATE, LB/HR	19.6	19.6	16.0	15.9	12.6	12.5
IGNITION TIMING, DEG BTDC	42.0	42.0	44.0	44.0	45.0	45.0
MANIFOLD VACUUM, IN HG	11.7	11.7	14.7	14.7	17.5	17.5
INTAKE MAN. TEMP., F	114	115	125	125	143	143
CONCENTRATIONS, DRY BASIS						
CO, %	1.1236	.0074	1.1495	.0072	.9050	.0078
CO2, %	13.25	11.82	13.18	11.06	13.59	10.37
O2, %	1.26	4.34	1.48	5.34	1.09	6.36
HC, PPM	926	30	764	27	486	16
NOX, PPM	1192	857	628	418	147	72
AIR/FUEL RATIO	15.10	18.44	15.23	19.55	15.09	20.82
EMISSION RATES, G/HR						
CO	1375.6	11.1	1151.8	9.3	705.6	8.5
HC	56.9	2.2	38.4	1.7	19.0	.9
NOX+	210.6	185.2	90.8	78.0	16.5	11.4
OIL TEMPERATURE, F	248	250	246	245	242	241
OIL PRESSURE, PSI	61	61	61	61	62	62
COOLANT TEMPERATURE, F	189	190	189	189	190	189
EXHAUST PRESSURE, IN. H2O	55.0	25.0	41.0	18.0	27.0	12.0
EXHAUST TEMPERATURE, F	1314	1055	1295	915	1364	785

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	52.01	52.02	53.01	53.02	54.01	54.02
TEST NUMBER	1	2	1	2	1	1	2
DATA SOURCE CODE	1	2	1	2	1	1	2
TEST DATE	11/30/78	11/30/78	12/ 5/78	12/ 5/78	12/ 5/78	12/ 5/78	12/ 5/78
BAROMETER, MMHG	746.5	746.0	731.5	731.0	731.0	731.0	731.5
HUMIDITY, GRAINS/LB	45	45	36	37	37	37	36
TEMPERATURE, F	81	81	87	89	91	91	91
ENGINE SPEED, RPM	3900	3900	4400	4400	4400	4400	4400
TORQUE, FT-LB	.0	.0	90.0	90.0	91.0	91.0	91.0
POWER, BHP*	.0	.0	75.7	75.8	68.2	68.2	68.2
FUEL RATE, LB/HR	10.8	10.9	43.8	43.8	36.6	36.6	36.7
IGNITION TIMING, DEG BTDC	46.0	46.0	26.0	26.0	26.0	26.0	26.0
MANIFOLD VACUUM, IN HG	19.0	19.0	1.3	1.3	2.0	2.0	2.0
INTAKE MAN. TEMP., F	157	157	77	79	85	85	85
CONCENTRATIONS, DRY BASIS							
CO, %	72.07	.0061	4.3068	4.7250	.9659	.0221	
CO2, %	13.74	9.76	11.85	11.92	13.71	14.19	
O2, %	1.00	7.18	.52	.12	.80	1.16	
HC, PPM	513	14	1856	1587	665	14	
NOX, PPM	86	41	1063	66	1803	342	
AIR/FUEL RATIO	15.11	22.02	13.16	12.79	14.90	15.61	
EMISSION RATES, G/HR							
CO	484.8	6.1	10424.4	11122.1	2167.6	51.6	
HC	17.3	.7	225.6	187.6	75.0	1.6	
NOX+	8.3	5.9	358.5	21.8	563.8	111.0	
OIL TEMPERATURE, F	239	238	259	272	267	267	
OIL PRESSURE, PSI	63	63	59	59	58	58	
COOLANT TEMPERATURE, F	188	188	188	189	188	188	
EXHAUST PRESSURE, IN. H2O	22.0	10.0	147.0	68.0	156.0	72.0	
EXHAUST TEMPERATURE, F	1376	753	1481	1271	1592	1396	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718											
TEST NUMBER		55.01		55.02		56.01		56.02		57.01		57.02
DATA SOURCE CODE		1		2		1		2		1		2
TEST DATE		12/ 5/78		12/ 5/78		12/ 5/78		12/ 5/78		12/ 5/78		12/ 5/78
BAROMETER, MMHG		731.5		731.5		731.5		731.5		731.5		731.5
HUMIDITY, GRAINS/LB		36		36		36		36		36		36
TEMPERATURE, F		91		91		93		93		89		89
ENGINE SPEED, RPM		4400		4400		4400		4400		4400		4400
TORQUE, FT-LB		68.0		68.0		54.0		54.0		36.0		36.0
POWER, BHP*		57.2		57.2		45.4		45.4		30.3		30.3
FUEL RATE, LB/HR		31.4		31.4		26.9		26.9		21.7		21.8
IGNITION TIMING, DEG BTDC		30.0		30.0		38.0		38.0		44.0		44.0
MANIFOLD VACUUM, IN HG		4.6		4.6		7.3		7.3		11.1		11.1
INTAKE MAN. TEMP., F		104		104		122		122		124		124
CONCENTRATIONS, DRY BASIS												
CO, %		4848		4096		7468		60109		9410		60098
CO2, %		14.24		13.02		13.65		12.65		13.46		11.94
O2, %		.69		2.54		.86		2.94		1.06		3.89
HC, PPM		461		12		726		155		665		116
NOX, PPM		1712		1260		1705		1195		1309		958
AIR/FUEL RATIO		15.06		16.76		15.04		17.13		15.08		18.04
EMISSION RATES, G/HR												
CO		931.8		20.8		1255.4		21.9		1276.4		16.2
HC		44.4		1.3		61.3		1.5		45.3		1.3
NOX+		450.5		382.5		399.4		319.8		247.5		219.6
OIL TEMPERATURE, F		261		261		270		270		259		259
OIL PRESSURE, PSI		59		59		58		58		60		60
COOLANT TEMPERATURE, F		190		190		190		190		190		190
EXHAUST PRESSURE, IN. H2O		124.0		57.0		97.0		44.0		69.0		31.0
EXHAUST TEMPERATURE, F		1547		1222		1474		1170		1421		1080

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718							
TEST NUMBER		58.01	58.02	59.01	59.02	60.01	60.02	
DATA SOURCE CODE		1	2	1	2	1	1	2
TEST DATE	12/ 5/78	12/ 5/78	12/ 5/78	12/ 5/78	12/ 5/78	12/ 5/78	12/ 5/78	12/ 5/78
BAROMETER, MMHG	731.5	731.0	731.0	731.0	731.5	731.5	731.5	731.5
HUMIDITY, GRAINS/LB	36	37	37	36	36	36	36	36
TEMPERATURE, F	90	90	90	90	90	90	90	90
ENGINE SPEED, RPM	4400	4400	4400	4400	4400	4400	4400	4400
TORQUE, FT-LB	23.0	23.0	23.0	23.0	23.0	23.0	23.0	23.0
POWER, BHP*	19.4	19.4	19.4	19.4	19.4	19.4	19.4	19.4
FUEL RATE, LB/HR	18.0	18.4	18.4	18.4	18.4	18.4	18.4	18.4
IGNITION TIMING, DEG BTDC	48.0	48.0	48.0	48.0	48.0	48.0	48.0	48.0
MANIFOLD VACUUM, IN HG	13.9	13.9	13.9	13.9	13.9	13.9	13.9	13.9
INTAKE MAN. TEMP., F	134	134	134	134	134	134	134	134
CONCENTRATIONS, DRY BASIS								
CO, %	7.776	10.110	7.494	10.100	5.293	10.108		
CO2, %	13.39	11.31	13.43	10.58	13.30	10.04		
O2, %	1.16	4.66	1.85	5.50	.92	6.19		
HC, PPM	495	12	432	7	338	7		
NOX, PPM	819	602	241	144	115	60		
AIR/FUEL RATIO	15.23	18.87	15.01	19.91	15.18	20.85		
EMISSION RATES, G/HR								
CO	888.6	116.1	704.1	12.6	442.9	12.5		
HC	28.4	9	20.4	4	14.2	4		
NOX+	130.4	123.0	31.5	25.4	13.5	9.6		
OIL TEMPERATURE, F	260	260	255	255	253	253		
OIL PRESSURE, PSI	60	60	61	61	61	61		
COOLANT TEMPERATURE, F	191	191	189	189	188	188		
EXHAUST PRESSURE, IN. H2O	52.0	23.0	38.0	16.0	31.0	13.0		
EXHAUST TEMPERATURE, F	1414	1030	1459	970	1451	912		

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	61.01	61.02	62.01	62.02	63.01	63.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE							
TEST DATE	12/ 5/78	12/ 5/78	12/ 5/78	12/ 5/78	12/ 5/78	12/ 5/78	12/ 5/78
BAROMETER, MMHG	731.0	731.5	731.5	731.5	731.5	731.5	731.5
HUMIDITY, GRAINS/LB	37	36	36	36	36	36	36
TEMPERATURE, F	91	94	95	95	96	96	96
ENGINE SPEED, RPM	4800	4800	4800	4800	4800	4800	4800
TORQUE, FT-LB	87.0	87.0	78.0	78.0	65.0	65.0	65.0
POWER, BHP*	79.9	79.9	71.6	71.6	59.7	59.7	59.7
FUEL RATE, LB/HR	46.5	46.4	39.6	39.6	34.0	34.0	34.0
IGNITION TIMING, DEG BTDC	27.0	27.0	28.0	28.0	30.0	30.0	30.0
MANIFOLD VACUUM, IN HG	1.5	1.5	2.0	2.0	4.3	4.3	4.3
INTAKE MAN. TEMP., F	80	81	85	85	111	111	111
CONCENTRATIONS, DRY BASIS							
CO, %	4.2113	4.3932	1.4612	1.594	.5109	.0104	
CO2, %	11.69	11.78	13.02	13.69	13.48	12.74	
O2, %	.39	.11	.68	.91	.68	2.24	
HC, PPM	2252	1402	925	35	260	9	
NOX, PPM	1092	71	1626	130	1681	1337	
AIR/FUEL RATIO	13.07	12.89	14.56	15.38	15.08	16.58	
EMISSION RATES, G/HR							
CO	10974.3	11284.0	3586.3	411.0	1118.3	25.1	
HC	294.7	180.8	114.0	4.6	28.5	1.1	
NOX+	396.7	25.5	556.1	46.7	512.7	448.8	
OIL TEMPERATURE, F	266	271	275	275	279	279	
OIL PRESSURE, PSI	57	57	54	54	53	53	
COOLANT TEMPERATURE, F	190	189	190	190	190	190	
EXHAUST PRESSURE, IN. H2O	165.0	77.0	174.0	82.0	143.0	67.0	
EXHAUST TEMPERATURE, F	1523	1280	1602	1430	1600	1280	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1378 FORD 148-FID CALIF. 3-VEY CATALYST

** CORRECTED SAE J816B
** CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	67.01	67.02	68.01	68.02	69.01	69.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE		12/ 5/78	12/ 5/78	12/ 5/78	12/ 5/78	11/ 30/78	11/ 30/78
TEST DATE		732.5	732.5	732.5	733.0	745.5	745.5
BAROMETER, MMHG		36	36	36	36	43	43
HUMIDITY, GRAINS/LB		91	91	91	91	76	76
TEMPERATURE, F		4800	4800	4800	4800	850	850
ENGINE SPEED, RPM		9.0	9.0	0	0	0	0
TORQUE, FT-LB		8.2	8.2	0	0	0	0
POWER, BHP*		16.3	16.3	14.3	14.3	2.0	2.0
FUEL RATE, LB/HR		50.0	50.0	50.0	50.0	37.0	37.0
IGNITION TIMING, DEG BTDC		16.5	16.5	17.9	17.9	20.3	20.3
MANIFOLD VACUUM, IN HG		14.6	14.6	154	154	118	119
INTAKE MAN. TEMP., F							
CONCENTRATIONS, DRY BASIS							
CO, %	6861	0.093	6697	.0091	2.3812	.0068	
CO2, %	13.56	10.93	13.40	10.43	8.46	7.08	
O2, %	.82	5.03	.88	5.56	6.43	10.52	
HC, PPM	339	5	311	5	22572	71	
NOX, PPM	327	164	140	69	51	36	
AIR/FUEL RATIO		15.04	19.32	15.08	20.04	15.83	29.34
EMISSION RATES, G/HR							
CO	706.2	12.5	611.3	11.2	331.2	1.8	
HC	17.5	4	14.3	3	157.7	.9	
NOX+	46.8	30.7	17.8	11.8	1.0	1.3	
OIL TEMPERATURE, F							
OIL PRESSURE, PSI	265	265	261	261	171	172	
COOLANT TEMPERATURE, F	58	58	57	57	53	53	
EXHAUST PRESSURE, IN. H2O	190	190	190	190	176	177	
EXHAUST TEMPERATURE, F	46.0	46.0	39.0	16.0	1.0	1.0	
	1493	1024	1503	981	290	439	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	70.01	70.02	71.01	71.02	73.01
TEST NUMBER	1	1	2	1	2	1
DATA SOURCE CODE	11 / 30 / 78	11 / 30 / 78	11 / 30 / 78	11 / 30 / 78	11 / 30 / 78	11 / 30 / 78
TEST DATE	745.0	745.5	745.5	745.0	743.0	743.5
BAROMETER, MMHG	43	43	43	43	45	45
HUMIDITY, GRAINS/LB	76	76	76	76	80	80
TEMPERATURE, F	850	850	850	850	1000	1000
ENGINE SPEED, RPM	10.0	10.0	15.0	15.0	67.5	67.5
TORQUE, FT-LB	1.6	1.6	2.4	2.4	12.7	12.7
POWER, BHP*	2.4	2.3	2.6	2.6	6.4	6.4
FUEL RATE, LB/HR	37.0	37.0	37.0	37.0	25.0	25.0
IGNITION TIMING, DEG BTDC	19.0	19.0	18.5	18.5	5.4	5.4
MANIFOLD VACUUM, IN HG	112	113	109	109	109	109
INTAKE MAN. TEMP., F						
CONCENTRATIONS, DRY BASIS						
CO, %	2.2079	.0075	1.9739	.0081	1.0555	.0082
CO2, %	10.21	7.79	10.84	8.11	12.63	11.14
O2, %	4.58	9.32	3.62	8.86	1.75	4.84
HC, PPM	10767	136	7836	156	3204	116
NOX, PPM	149	35	245	95	556	308
AIR/FUEL RATIO	15.85	26.49	15.60	25.47	15.22	19.07
EMISSION RATES, G/HR						
CO	348.0	2.0	338.2	2.4	436.1	4.2
HC	85.2	1.6	67.4	2.3	66.9	3.0
NOX+	3.4	1.3	6.0	4.0	33.3	22.9
OIL TEMPERATURE, F	178	179	181	182	190	192
OIL PRESSURE, PSI	51	51	49	49	52	52
COOLANT TEMPERATURE, F	182	184	185	185	186	186
EXHAUST PRESSURE, IN. H2O	1.0	1.0	1.0	1.0	9.0	41.0
EXHAUST TEMPERATURE, F	374	430	400	392	745	605

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	74.01	74.02	75.01	75.02	76.01	76.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE		11/30/78	11/30/78	11/30/78	11/30/78	11/30/78	11/30/78
TEST DATE							
BAROMETER, MMHG	743.5	743.5	743.0	743.5	743.0	743.0	743.0
HUMIDITY, GRAINS/LB	44	44	44	44	44	44	44
TEMPERATURE, F	80	79	79	78	77	77	77
ENGINE SPEED, RPM	1000	1000	1000	1000	1000	1000	1000
TORQUE, FT-LB	54.0	54.0	22.5	22.5	9.0	9.0	9.0
POWER, BHP*	10.2	10.2	4.2	4.2	1.7	1.7	1.7
FUEL RATE, LB/HR	5.4	5.4	3.1	3.1	2.6	2.6	2.6
IGNITION TIMING, DEG BTDC	30.0	30.0	36.0	36.0	36.0	36.0	36.0
MANIFOLD VACUUM, IN HG	8.3	8.3	17.1	17.1	19.9	19.9	19.9
INTAKE MAN. TEMP., F	127	127	115	110	113	112	112
CONCENTRATIONS, DRY BASIS							
CO, %	1.1126	0.066	351.9	.0079	1.8688	.0066	
CO2, %	12.46	10.52	12.08	8.06	10.49	7.53	
O2, %	2.06	5.66	3.17	9.03	4.37	9.72	
HC, PPM	3330	106	2983	282	10173	125	
NOX, PPM	382	191	781	369	120	40	
AIR/FUEL RATIO	15.39	20.07	16.75	25.71	15.95	27.41	
EMISSION RATES, G/HR							
CO	387.6	3.1	78.1	2.7	331.4	2.1	
HC	58.3	2.5	33.2	4.8	90.6	2.0	
NOX+	19.1	12.7	24.8	18.1	3.0	1.8	
OIL TEMPERATURE, F	192	192	190	189	185	184	
OIL PRESSURE, PSI	51	51	52	52	53	53	
COOLANT TEMPERATURE, F	187	187	185	185	183	183	
EXHAUST PRESSURE, IN. H2O	7.0	3.0	5.0	1.0	3.0	1.0	
EXHAUST TEMPERATURE, F	664	518	543	437	440	374	

* CORRECTED SAE J816B

+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718							
TEST NUMBER		77.01	77.02	78.01	78.02	79.01	79.02	
DATA SOURCE CODE		1	2	1	2	1	1	2
TEST DATE	11/30/78	11/30/78	11/30/78	11/30/78	11/30/78	11/30/78	11/30/78	11/30/78
SAROMETER, MMHG	743.0	743.0	742.5	742.5	742.5	743.0	743.0	743.0
HUMIDITY, GRAINS/LB	4.4	4.4	4.5	4.5	4.5	4.5	4.5	4.5
TEMPERATURE, F	77	77	80	82	83	83	83	83
ENGINE SPEED, RPM	1000	1000	1600	1600	1600	1600	1600	1600
TORQUE, FT-LB	.0	.0	75.0	75.0	60.0	60.0	60.0	60.0
POWER, BHP*	.0	.0	22.6	22.6	18.1	18.1	18.1	18.1
FUEL RATE, LB/HR	2.3	2.2	10.9	10.9	9.2	9.2	9.2	9.2
IGNITION TIMING, DEG BTDC	36.0	36.0	22.0	22.0	27.0	27.0	27.0	27.0
MANIFOLD VACUUM, IN HG	21.0	21.0	5.8	5.8	8.1	8.1	8.1	8.1
INTAKE MAN. TEMP., F	119	98	104	126	127	127	127	127
CONCENTRATIONS, DRY BASIS								
CO, %	2.3210	.0062	.9125	.0081	1.0397	.0077		
CO2, %	9.76	7.03	13.14	11.95	12.98	11.51		
O2, %	5.00	10.41	1.48	3.88	1.61	4.61		
HC, PPM	20055	108	2606	95	2673	81		
NOX, PPM	39	27	789	532	506	254		
AIR/FUEL RATIO	15.06	29.28	15.16	18.00	15.18	18.74		
EMISSION RATES, G/HR								
CO	341.1	1.8	630.0	6.7	602.6	5.5		
HC	148.0	1.6	90.4	3.9	77.8	2.9		
NOX+	.8	1.1	78.7	63.0	42.4	26.4		
OIL TEMPERATURE, F	183	183	192	201	204	205		
OIL PRESSURE, PSI	53	53	56	56	55	55		
COOLANT TEMPERATURE, F	184	183	190	188	187	188		
EXHAUST PRESSURE, IN. H2O	3.0	2.0	18.0	7.0	14.0	6.0		
EXHAUST TEMPERATURE, F	393	370	967	701	946	712		

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	80.01	80.02	81.01	81.02	82.01	82.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE							
TEST DATE	11/30/78	11/30/78	11/30/78	11/30/78	11/30/78	11/30/78	11/30/78
BAROMETER, MMHG	742.5	742.5	743.0	743.0	743.0	743.0	743.0
HUMIDITY, GRAINS/LB	45	45	45	45	45	45	45
TEMPERATURE, F	80	80	79	79	79	79	79
ENGINE SPEED, RPM	1600	1600	1600	1600	1600	1600	1600
TORQUE, FT-LB	25.0	25.0	10.0	10.0	0	0	0
POWER, BHP*	7.5	7.5	3.0	3.0	0	0	0
FUEL RATE, LB/HR	5.6	5.6	4.1	4.1	3.3	3.2	3.2
IGNITION TIMING, DEG BTDC	36.0	36.0	36.5	36.5	37.0	37.0	37.0
MANIFOLD VACUUM, IN HG	17.2	17.2	20.6	20.6	21.3	21.3	21.3
INTAKE MAN. TEMP., F	113	113	106	106	108	108	108
CONCENTRATIONS, DRY BASIS							
CO, %	1.9825	.0078	2.0687	.0070	.1920	.0075	
CO2, %	11.76	9.81	11.36	8.24	10.66	6.87	
O2, %	2.46	6.69	3.10	8.91	5.14	10.71	
HC, PPM	2926	102	2034	118	5645	122	
NOX, PPM	351	172	166	86	107	51	
AIR/FUEL RATIO	15.28	21.48	15.80	25.38	18.39	30.02	
EMISSION RATES, G/HR							
CO	719.1	4.0	558.2	3.1	50.0	3.2	
HC	53.3	2.6	27.6	2.6	73.9	2.6	
NOX+	18.4	12.9	6.5	5.5	4.0	3.1	
OIL TEMPERATURE, F	202	202	197	197	195	195	
OIL PRESSURE, PSI	55	55	56	56	57	57	
COOLANT TEMPERATURE, F	188	188	185	185	186	186	
EXHAUST PRESSURE, IN. H2O	9.0	3.0	6.0	2.0	5.0	2.0	
EXHAUST TEMPERATURE, F	746	604	666	461	604	370	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7716	83.01	83.02	84.01	84.02	85.01	85.02
TEST NUMBER	1	2	1	2	1	2	2
DATA SOURCE CODE	12/ 1/78	12/ 1/78	12/ 1/78	12/ 1/78	12/ 1/78	12/ 1/78	12/ 1/78
TEST DATE	740.5	740.5	740.5	740.5	740.5	740.5	740.5
BAROMETER, MMHG	47	47	47	47	47	47	47
HUMIDITY, GRAINS/LB	79	79	81	80	80	80	80
TEMPERATURE, F	79	79	81	80	80	80	80
ENGINE SPEED, RPM	2200	2200	2200	2200	2200	2200	2200
TORQUE, FT-LB	79.0	79.0	63.0	63.0	63.0	63.0	63.0
POWER, BHP*	32.8	32.8	26.2	26.2	26.2	26.2	26.2
FUEL RATE, LB/HR	15.5	15.6	13.0	13.0	13.0	13.0	13.0
IGNITION TIMING, DEG BTDC	26.0	26.0	32.0	32.0	32.0	32.0	32.0
MANIFOLD VACUUM, IN HG	5.6	5.6	8.4	8.4	8.4	8.4	8.4
INTAKE MAN. TEMP., F	96	97	112	112	112	112	112
CONCENTRATIONS, DRY BASIS							
CO, %	9.067	9.102	1.0044	.0096	1.7379	.0102	.0102
CO2, %	13.33	12.30	13.30	11.72	12.20	10.23	10.23
O2, %	1.51	3.73	1.45	4.46	2.30	6.61	6.61
HC, PPM	2701	65	2537	78	2712	82	82
NOX, PPM	1260	843	1109	735	188	83	83
AIR/FUEL RATIO	15.19	17.81	15.11	18.56	15.30	21.13	21.13
EMISSION RATES, G/HR							
CO	876.3	11.6	813.0	9.6	900.6	7.4	7.4
HC	131.1	3.7	103.1	3.9	70.6	3.0	3.0
NOX+	1177.3	140.2	130.7	106.9	14.2	8.8	8.8
OIL TEMPERATURE, F	210	212	215	216	211	211	211
OIL PRESSURE, PSI	58	58	57	57	58	58	58
COOLANT TEMPERATURE, F	189	189	188	189	188	188	188
EXHAUST PRESSURE, IN. H2O	36.0	14.0	28.0	11.0	16.0	5.0	5.0
EXHAUST TEMPERATURE, F	1161	931	1068	887	896	755	755

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE #: 1978 FORD 119-CID COLIF. 3-WAY CATALYST

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	89.01	89.02	90.01	90.02	91.01	91.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE							
TEST DATE	12/ 1/78	12/ 1/78	12/ 1/78	12/ 1/78	12/ 1/78	12/ 1/78	12/ 1/78
BAROMETER, MMHG	740.5	740.5	739.5	740.0	739.5	739.5	739.5
HUMIDITY, GRAINS/LB	50	50	50	50	48	50	50
TEMPERATURE, F	83	83	83	83	82	82	82
ENGINE SPEED, RPM	2800	2800	2800	2800	2800	2800	2800
TORQUE, FT-LB	66.0	66.0	28.0	28.0	11.0	11.0	11.0
POWER, BHP*	35.0	35.0	14.9	14.9	5.8	5.8	5.8
FUEL RATE, LB/HR	17.3	17.4	10.8	10.8	6.3	6.3	6.3
IGNITION TIMING, DEG BTDC	32.0	32.0	41.0	41.0	40.0	40.0	40.0
MANIFOLD VACUUM, IN HG	7.5	7.5	14.7	14.7	17.7	17.7	17.7
INTAKE MAN. TEMP., F	115	115	141	141	165	165	165
CONCENTRATIONS, DRY BASIS							
CO, %	1.0772	1.0100	1.4782	.0099	1.6841	.0099	.0099
CO2, %	12.93	11.80	12.16	10.24	12.30	9.41	9.41
O2, %	1.47	3.90	2.01	6.08	1.88	7.20	7.20
HC, PPM	2213	56	1993	92	1280	58	58
NOX, PPM	1291	956	358	223	82	49	49
AIR/FUEL RATIO	15.14	18.08	15.32	20.62	15.19	22.30	22.30
EMISSION RATES, G/HR							
CO	1186.1	13.4	1039.2	9.4	891.6	7.8	7.8
HC	122.4	3.8	70.4	4.4	34.0	2.3	2.3
NOX+	209.3	187.2	37.1	31.1	6.3	5.7	5.7
OIL TEMPERATURE, F	232	232	223	223	220	220	220
OIL PRESSURE, PSI	59	59	60	60	61	61	61
COOLANT TEMPERATURE, F	189	189	189	189	189	189	189
EXHAUST PRESSURE, IN. H2O	43.0	18.0	16.0	8.0	14.0	6.0	6.0
EXHAUST TEMPERATURE, F	1175	850	1017	1017	1045	1045	1045

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	92.01	92.02	93.01	93.02	94.01
TEST NUMBER		1	2	1	2	1
DATA SOURCE CODE						
TEST DATE	12/ 1/78	12/ 1/78	12/ 4/78	12/ 4/78	12/ 4/78	12/ 4/78
BAROMETER, MMHG	739.5	739.5	739.5	739.5	739.5	739.5
HUMIDITY, GRAINS/LB	4.8	4.8	3.7	3.7	5.4	3.7
TEMPERATURE, F	82	82	87	88	88	87
ENGINE SPEED, RPM	2800	2800	3300	3300	3300	3300
TORQUE, FT-LB	0	0	80.0	80.0	64.0	64.0
POWER, BHP*	0	0	49.9	49.9	40.1	39.9
FUEL RATE, LB/HR	7.1	7.1	24.9	24.9	20.8	20.8
IGNITION TIMING, DEG BTDC	41.0	41.0	23.0	23.0	33.5	33.5
MANIFOLD VACUUM, IN HG	19.0	19.0	4.2	4.2	7.4	7.4
INTAKE MAN. TEMP., F	180	180	99	100	118	118
CONCENTRATIONS, DRY BASIS						
CO, %	1.1790	.0102	.5677	.0054	.9323	.0062
CO2, %	12.61	8.75	14.02	12.53	13.26	12.06
O2, %	1.83	7.98	.67	2.94	1.15	3.58
HC, PPM	1220	54	650	11	1187	25
NOX, PPM	55	34	1387	1035	1388	1015
AIR/FUEL RATIO	15.41	23.73	14.99	17.15	15.10	17.76
EMISSION RATES, G/HR						
CO	544.0	7.4	870.6	9.6	1220.6	9.7
HC	26.3	2.0	50.1	1.0	78.0	1.9
NOX+	3.7	3.6	297.4	259.2	272.5	220.9
OIL TEMPERATURE, F	216	216	242	245	244	243
OIL PRESSURE, PSI	61	61	60	60	60	60
COOLANT TEMPERATURE, F	188	188	189	189	189	188
EXHAUST PRESSURE, IN. H2O	11.0	5.0	86.0	38.0	62.0	26.0
EXHAUST TEMPERATURE, F	1101	555	1500	1151	1334	1059

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718							
TEST NUMBER	95.01	95.02	96.01	96.02	97.01	97.02		
DATA SOURCE CODE	1	2	1	2	1	1	2	
TEST DATE	12/ 4/78	12/ 4/78	12/ 4/78	12/ 4/78	12/ 4/78	12/ 4/78	12/ 4/78	
BAROMETER, MMHG	739.5	739.5	739.5	739.5	739.5	739.5	739.5	
HUMIDITY, GRAINS/LB	37	37	37	37	37	37	37	
TEMPERATURE, F	85	85	84	84	84	84	84	
ENGINE SPEED, RPM	3300	3300	3300	3300	3300	3300	3300	
TORQUE, FT-LB	27.0	27.0	11.0	11.0	11.0	11.0	11.0	
POWER, BHP*	16.8	16.8	6.9	6.9	6.9	6.9	6.9	
FUEL RATE, LB/HR	13.1	13.0	10.3	10.4	8.6	8.6	8.7	
IGNITION TIMING, DEG BTDC	43.0	43.0	43.0	43.0	43.0	43.0	43.0	
MANIFOLD VACUUM, IN HG	14.6	14.6	17.5	17.5	19.1	19.1	19.1	
INTAKE MAN. TEMP., F	140	162	162	162	176	176	176	
CONCENTRATIONS, DRY BASIS								
CO, %	1.4284	.0059	1.1396	.0058	.8101	.0053		
CO2, %	12.58	10.69	13.00	9.93	13.35	9.27		
O2, %	1.75	5.60	1.29	6.73	1.21	7.73		
HC, PPM	1137	42	596	21	826	22		
NOX, PPM	505	322	119	65	70	38		
AIR/FUEL RATIO	15.25	19.95	15.11	21.46	15.19	22.98		
EMISSION RATES, G/HR								
CO	1196.6	6.4	743.5	5.4	444.4	4.5		
HC	47.8	2.3	19.5	1.0	22.7	1.0		
HOX+	59.2	49.6	10.9	8.6	5.4	4.5		
OIL TEMPERATURE, F	236	236	231	230	228	228		
OIL PRESSURE, PSI	61	61	62	62	62	62		
COOLANT TEMPERATURE, F	188	189	189	189	188	188		
EXHAUST PRESSURE, IN. H2O	29.0	12.0	20.0	8.0	15.0	7.0		
EXHAUST TEMPERATURE, F	1185	893	1268	810	1292	748		

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	98.01	98.02	99.01	99.02	100.01	100.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE							
TEST DATE	12/ 4/78	12/ 4/78	12/ 4/78	12/ 4/78	12/ 4/78	12/ 4/78	12/ 4/78
BAROMETER, MMHG	739.0	739.0	739.0	739.0	739.0	739.0	739.0
HUMIDITY, GRAINS/LB	37	37	37	37	37	38	38
TEMPERATURE, F	88	88	90	90	90	83	83
ENGINE SPEED, RPM	3900	3900	3900	3900	3900	3900	3900
TORQUE, FT-LB	75.0	75.0	60.0	60.0	60.0	25.0	25.0
POWER, BHP*	55.3	55.3	44.3	44.3	44.3	18.6	18.6
FUEL RATE, LB/HR	29.3	29.3	24.4	24.4	24.3	15.9	16.1
IGNITION TIMING, DEG BTDC	26.0	26.0	34.0	26.0	26.0	44.0	44.0
MANIFOLD VACUUM, IN HG	4.2	4.2	7.3	7.3	7.3	14.1	14.1
INTAKE MAN. TEMP., F	97	97	119	119	119	124	124
CONCENTRATIONS, DRY BASIS							
CO, %	.4572	.0047	.7726	.0050	.0017	.0092	
CO2, %	14.19	12.86	13.74	12.45	13.28	11.10	
O2, %	.56	2.75	.88	3.27	1.44	5.41	
HC, PPMC	509	9	768	16	694	20	
NOX, PPM	1502	1165	1565	1133	613	423	
AIR/FUEL RATIO	14.98	16.95	15.03	17.42	15.28	19.60	
EMISSION RATES, G/HR							
CO	823.2	9.8	1166.9	8.9	1005.3	12.0	
HC	46.0	.9	58.3	1.4	35.0	1.3	
NOX+	378.4	335.0	330.7	279.8	86.3	77.5	
OIL TEMPERATURE, F	247	247	258	258	244	244	
OIL PRESSURE, PSI	61	61	60	60	62	62	
COOLANT TEMPERATURE, F	191	191	189	189	189	189	
EXHAUST PRESSURE, IN. H2O	111.0	51.0	81.0	36.0	41.0	18.0	
EXHAUST TEMPERATURE, F	1554	1197	1443	1140	1342	969	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

1978 FORD 118-6 CID CALLIE - 3-WAY CATALYST ENGINE!

FUEL CODE:	7718	TEST NUMBER	101.01	101.02	102.01	102.02	103.01	103.02	103.03
DATA SOURCE CODE	1	1	2	1	2	1	1	2	2
TEST DATE	12/ 5/78	12/ 5/78	12/ 5/78	12/ 5/78	12/ 5/78	12/ 5/78	12/ 6/78	12/ 6/78	12/ 6/78
BAROMETER, MMHG	731.5	731.0	731.0	731.0	731.0	731.0	731.0	731.0	731.0
HUMIDITY, GRAINS/LB	38	38	38	38	38	38	37	37	37
TEMPERATURE, F	85	85	85	85	85	85	91	91	91
ENGINE SPEED, RPM	3900	3900	3900	3900	3900	3900	4400	4400	4400
TORQUE, FT-LB	10.0	10.0	10.0	10.0	10.0	10.0	68.0	68.0	68.0
POWER, BHP*	7.5	7.5	7.5	7.5	7.5	7.5	56.0	56.0	56.0
FUEL RATE, LB/HR	12.8	12.7	12.7	12.7	12.7	12.7	31.4	31.4	31.3
IGNITION TIMING, DEG BTDC	44.0	44.0	44.0	44.0	44.0	44.0	30.0	30.0	30.0
MANIFOLD VACUUM, IN HG	16.9	16.9	16.9	16.9	16.9	16.9	4.9	4.9	4.9
INTAKE MAN. TEMP., F	145	145	145	145	145	145	108	108	108
CONCENTRATIONS, DRY BASIS									
CO, %	7869	0.095	6616	0.094	5308	0.099	14.24	13.17	13.17
CO2, %	13.74	10.37	13.91	9.69	14.24	13.17	6.6	2.56	2.56
O2, %	1.04	6.40	.96	7.24	6.6	6.6	516	17	17
HC, PPM	471	10	297	8	516	516	1811	1222	1222
NOx, PPM	161	60	88	40	1811	1811			
AIR/FUEL RATIO	15.12	20.85	15.13	22.12	15.02	16.76			
EMISSION RATES, G/HR									
CO	624.9	10.5	441.7	9.6	1014.0	21.2			
HC	118.8	5	10.0	4	49.5	1.8			
NOx+	117.9	9.3	8.2	5.7	482.7	365.9			
OIL TEMPERATURE, F	243	243	240	240	269	269			
OIL PRESSURE, PSI	62	62	62	62	54	54			
COOLANT TEMPERATURE, F	190	190	190	188	192	192			
EXHAUST PRESSURE, IN. H2O	28.0	12.0	22.0	10.0	121.0	121.0			
EXHAUST TEMPERATURE, F	1397	909	1414	866	1558	1558			

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ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	104.01	104.02	105.01	105.02	106.01	106.02
TEST NUMBER	1	2	1	2	1	1	2
DATA SOURCE CODE							
TEST DATE	12/ 6/78	12/ 6/78	12/ 6/78	12/ 6/78	12/ 6/78	12/ 6/78	12/ 6/78
BAROMETER, MMHG	746.5	746.5	747.0	747.0	746.5	747.5	747.5
HUMIDITY, GRAINS/LB	37	37	37	37	37	37	37
TEMPERATURE, F	91	91	88	88	88	88	88
ENGINE SPEED, RPM	4400	4400	4400	4400	4400	4400	4400
TORQUE, FT-LB	54.0	54.0	23.0	23.0	9.0	9.0	9.0
POWER, BHP*	44.5	44.5	18.9	18.9	7.4	7.4	7.4
FUEL RATE, LB/HR	26.9	26.8	18.3	18.3	14.8	14.8	14.9
IGNITION TIMING, DEG BTDC	39.0	39.0	47.0	47.0	48.0	48.0	48.0
MANIFOLD VACUUM, IN HG	7.9	7.9	14.5	14.5	17.3	17.3	17.3
INTAKE MAN. TEMP., F	121	121	135	135	147	147	147
CONCENTRATIONS, DRY BASIS							
CO, %	7789	0100	8201	0104	7474	0089	
CO2, %	13.91	12.69	13.47	11.37	13.81	10.79	
O2, %	.92	3.08	1.15	4.83	.92	5.65	
HC, PPM	658	16	463	14	572	11	
NOX, PPM	1683	1058	733	486	206	98	
AIR/FUEL RATIO	15.07	17.22	15.20	18.99	15.04	19.94	
EMISSION RATES, G/HR							
CO	1282.2	19.0	942.9	15.0	683.6	11.1	
HC	54.4	1.6	26.7	1.1	26.3	.7	
NOX+	386.7	280.9	117.6	98.2	26.2	17.0	
OIL TEMPERATURE, F	267	267	257	257	254	254	
OIL PRESSURE, PSI	55	55	56	56	57	57	
COOLANT TEMPERATURE, F	190	190	190	190	189	189	
EXHAUST PRESSURE, IN. H2O	94.0	43.0	53.0	23.0	39.0	17.0	
EXHAUST TEMPERATURE, F	1465	1138	1416	991	1459	949	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	107.01	107.02	108.01	108.02	109.01	109.02
TEST NUMBER	1	1	2	1	2	1	2
DATA SOURCE CODE							
TEST DATE	12/ 6/78	12/ 6/78	12/ 6/78	12/ 6/78	12/ 6/78	12/ 6/78	12/ 6/78
BAROMETER, MMHG	747.5	747.5	746.5	746.5	746.5	746.5	746.5
HUMIDITY, GRAINS/LB	37	37	37	37	37	37	37
TEMPERATURE, F	87	87	86	89	91	91	91
ENGINE SPEED, RPM	4400	4400	4800	4800	4800	4800	4800
TORQUE, FT-LB	.0	.0	65.0	65.0	52.0	52.0	52.0
POWER, BHP*	.0	.0	58.4	58.4	46.7	46.7	46.7
FUEL RATE, LB/HR	13.1	13.1	33.4	33.4	29.3	29.3	29.4
IGNITION TIMING, DEG BTDC	48.0	48.0	33.0	33.0	40.0	40.0	40.0
MANIFOLD VACUUM, IN HG	18.6	18.6	5.1	5.1	7.6	7.6	7.6
INTAKE MAN. TEMP., F	157	157	100	100	120	120	120
CONCENTRATIONS, DRY BASIS							
CO, %	.7748	.0092	.5974	.0099	.7031	.0093	
CO2, %	13.33	10.29	13.84	12.99	13.62	12.58	
O2, %	1.00	6.28	.72	2.44	.82	2.75	
HC, PPMC	1861	10	764	116	595	113	
NOX, PPN	95	41	1843	1415	1869	1260	
AIR/FUEL RATIO	14.95	20.79	15.01	16.70	15.05	17.00	
EMISSION RATES, G/HR							
CO	642.7	10.6	1241.0	22.9	1292.3	19.7	
HC	77.5	.6	79.7	1.8	54.9	1.4	
NOX+	11.0	6.5	534.1	458.3	479.4	370.1	
OIL TEMPERATURE, F	250	250	253	268	275	275	
OIL PRESSURE, PSI	57	57	56	56	53	53	
COOLANT TEMPERATURE, F	188	188	190	192	190	190	
EXHAUST PRESSURE, IN. H2O	33.0	13.0	133.0	63.0	110.0	50.0	
EXHAUST TEMPERATURE, F	1476	945	1545	1204	1512	1187	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718	TEST NUMBER		DATA SOURCE CODE	110.01	110.02	112.02
TEST DATE					1	2	2
BAROMETER, MMHG					12/ 6/78	12/ 6/78	12/ 6/78
HUMIDITY, GRAINS/LB					746.5	746.5	746.5
TEMPERATURE, F					37	37	37
ENGINE SPEED, RPM					90	90	89
TORQUE, FT-LB					4800	4800	4800
POWER, BHP*					22.0	22.0	22.0
FUEL RATE, LB/HR					19.8	19.8	19.8
IGNITION TIMING, DEG BTDC					20.0	20.0	14.8
MANIFOLD VACUUM, IN HG					50.0	50.0	50.0
INTAKE MAN. TEMP., F					14.2	14.2	18.1
CONCENTRATIONS, DRY BASIS					135	135	150
CO, %					6119	0096	0093
CO2, %					13.59	11.63	10.64
O2, %					.98	4.31	5.74
HC, PPM					510	11	11
NOX, PPM					873	589	78
AIR/FUEL RATIO					15.18	18.47	20.09
EMISSION RATES, G/HR							
CO					776.8	14.9	11.6
HC					32.5	.9	1.7
NOX+					154.7	127.7	13.7
OIL TEMPERATURE, F							
OIL PRESSURE, PSI					267	267	260
COOLANT TEMPERATURE, F					54	54	56
EXHAUST PRESSURE, IN. H2O					190	190	189
EXHAUST TEMPERATURE, F					62.0	27.0	17.0
					1480	1052	1003

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 140-CID CALIF. 3-WAY CATALYST

FUEL CODE:	7718					
TEST NUMBER		113.01	113.02	114.01	114.02	
DATA SOURCE CODE		1	2	1	2	
TEST DATE	12/27/78	12/27/78	12/27/78	12/27/78	12/27/78	
BAROMETER, MMHG	752.5	752.5	752.5	752.5	752.5	
HUMIDITY, GRAINS/LB		35	35	35	35	
TEMPERATURE, F	94	95	94	95	95	
ENGINE SPEED, RPM	5000	5000	5000	5000	5000	
TORQUE, FT-LB	86.0	86.0	86.0	86.0	86.0	
POWER, BHP*	80.1	80.1	80.1	80.1	80.1	
FUEL RATE, LB/HR	4.9.1	48.9	49.1	49.1	48.9	
IGNITION TIMING, DEG BTDC	27.0	27.0	27.0	27.0	27.0	
MANIFOLD VACUUM, IN HG	1.5	1.5	1.5	1.5	1.5	
INTAKE MAN. TEMP., F	81	82	81	82	82	
CONCENTRATIONS, DRY BASIS						
CO, %	4.7740	4.8215	4.7740	4.8215	4.8215	
CO2, %	111.77	111.75	111.77	111.75	111.75	
O2, %	.26	.11	.26	.11	.11	
HC, PPM	2358	1351	2358	1351	1351	
NOX, PPM	1232	450	1232	450	450	
AIR/FUEL RATIO	12.81	12.76	12.81	12.76	12.76	
EMISSION RATES, G/HR						
CO	12610.0	12747.3	12612.9	12748.8	12748.8	
HC	312.8	179.4	312.9	179.4	179.4	
NOX+	451.5	165.0	451.5	164.9	164.9	
OIL TEMPERATURE, F	278	282	278	282	282	
OIL PRESSURE, PSI	52	51	52	51	51	
COOLANT TEMPERATURE, F	190	190	190	190	190	
EXHAUST PRESSURE, IN. H2O	192.0	82.0	192.0	82.0	82.0	
EXHAUST TEMPERATURE, F	1550	1215	1550	1215	1215	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

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